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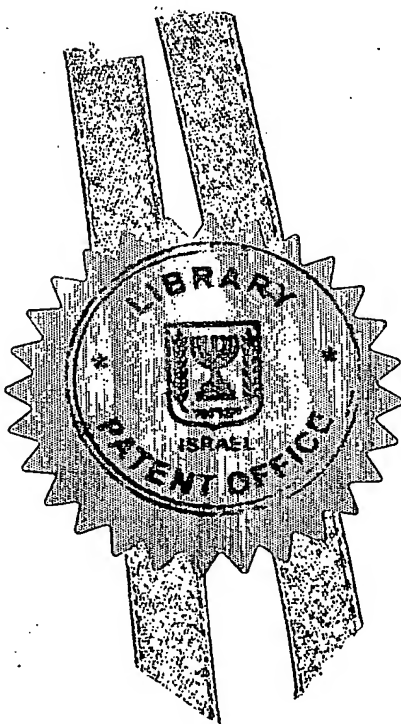
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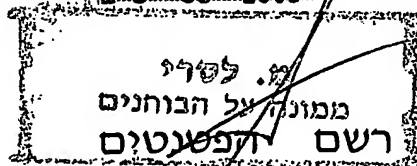
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PATENT APPLICATION

אני, (שם המבקש, מענו - ולגבי גוף מאוחד - מקום התאגדותו)  
I (Name and address of applicant, and, in case of body corporate, place of incorporation)

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ברז ערבוך מווסת חום מפוקד בלחץ הזורמים

(בעברית)  
(Hebrew)

HYDRAULICALLY CONTROLLED THERMOSTATIC MIXING VALVE

(באנגלית)  
(English)

hereby apply for a patent to be granted to me in respect thereof.

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מבקשת פטנט from application	לבקשה/לפטנט to Patent/Appl.	מספר/סימן Number/Mark	תאריך Date	מדינת האיגוד Convention Country		
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ברז ערבוב מווסת חום מפוקד בלחץ הזורמים

**Hydraulically controlled thermostatic mixing valve**

# **HYDRAULICALLY CONTROLLED THERMOSTATIC MIXING VALVE**

## **FIELD OF THE INVENTION**

The present invention relates generally to thermostatic mixing valves and, more specifically, to hydraulic control of thermostatic mixing valves.

## **BACKGROUND OF THE INVENTION**

It is known in the art to provide a thermostatic mixing valve to control the temperature of warm water by controlling the proportions of supplied hot and cold water.

From the time that piped hot and cold running water became a common feature of architecture there has been an awareness of the occasional inconvenience resulting from a sudden change in temperature or pressure to the hot or cold water supplied to a common outlet such as a shower. In extreme cases, the resulting change in temperature of the water from an outlet can result in substantial discomfort or injury to the user, most especially in a shower cubicle. A sudden pressure drop in the cold water supply, such as occurs when an adjacent toilet is flushed, will result in a sudden increase in the temperature of the shower water and a potentially dangerous situation.

Self-regulating mixing valves for mixing hot and cold water can generally be defined according to the following six categories:

The first type of self-regulating valve utilizes a pressure-balancing mechanism to prevent the sudden temperature changes that arise from pressure changes in one of the supply lines. This type of valve, however, will not respond to a decrease in the temperature of water in the hot water supply line. It will therefore not compensate for a gradual temperature change that occurs as the hot water tank cools off due to peak household demand or as the household demand is subsequently reduced. This type of mixing valve is typified by the valves disclosed in US 2,308,127 to Symmons on Jan.

12, 1943 entitled "Non-scald Mixing Valve" and US 6,050,285 to Goncze, et al. on April 18, 2000, entitled "Pressure Balancing Valve."

Similarly, as disclosed in U.S. 5,161,737, pressure-reducing valves equalize pressures in both inlets to the mixing valve, which then stabilizes the temperature. The design of such pressure equalizing valves is complex and these are still affected by any temperature changes of the incoming fluids. Consequently, these pressure-equalizing valves cannot maintain a stable temperature.

Another type of self-regulating valve provides a shut-off mechanism to automatically stop or divert the water flow discharged from the valve when the temperature of the outlet water exceeds some preselected maximum temperature. An example of this type of valve is disclosed in U.S. 2,534,378 to Schlaich on Dec. 19, 1950 entitled "Safety Control For Shower Heads And Other Hot Water Outlets."

A third type of self-regulating valve is a directly driven thermostatically controlled valve. These valves typically comprise a housing having a mixing chamber, hot and cold water inlets and a proportioning valve disposed between the inlets and the mixing chamber. A temperature responsive element, disposed within the mixing chamber, is coupled directly to the proportioning valve at one end and to the housing at the other end. Examples of this type of valve are disclosed in U.S. 2,272,403 to Fields on June 10, 1939, entitled "Mixing Valve," U.S. 2,383,215 to Reynolds on July 26, 1943, entitled "Mixing Valve," U.S. 2,463,640 to Plett on Mar. 8, 1949, entitled "Thermostatic Water Control" and U.S. 3,539,099 to Grohe on Nov. 10, 1970, entitled "Thermostat Controlled Mixing Faucet."

In a thermostatic mixing valve, which is another version of the above mentioned directly-driven thermostatically-controlled valve, such as those disclosed in U.S. 5,108,032 to Stewart on April 28, 1992 entitled "Fluid Mixture Control Valve," U.S. 5,110,044 to Bergmann on May 5, 1992 entitled "Sanitary Mixing Valve" and 5,203,496 to Kline on April 20, 1993 entitled "Thermostatic Control Valve with Fluid Mixing," the relative hot and cold fluid flow rates are controlled by a proportioning valve set directly in accordance with a thermally responsive element.

However, such directly driven thermostatically controlled valves fail to provide a constant outlet water temperature but, instead, greatly reduce the deviation of the outlet water temperature

from a preselected temperature consequent to temperature or pressure changes in the supply lines. The user selects a temperature by adjusting the proportioning valve position to give a preselected temperature. If the water supply temperature and pressure remain constant, the proportioning valve remains stationary and the outlet water remains at the preselected temperature. The dynamic system consisting of the temperature responsive mechanism, connected directly to the proportioning valve at one end and to the housing at the other end, remains in static equilibrium.

If, however, the pressure or the temperature of the water in one of the supply lines assumes a new value, the temperature of the outlet water is temporarily changed. The temperature responsive mechanism responds to the temperature change by directly moving the proportioning valve in the direction that will tend to restore the mixed water temperature to its previous level. As the proportioning valve responds the outlet water temperature changes and eventually causes the temperature responsive mechanism to reverse the direction of its movement, giving rise to a period of oscillations. Thereafter the dynamic system will seek a new equilibrium position corresponding to a new equilibrium outlet water temperature. This new equilibrium water temperature is not identical to the preselected temperature since the position of the temperature responsive mechanism corresponding to the preselected temperature is the initial mechanism position.

The fourth type of self-regulating valve disclosed is the feedback servomechanism valve. This valve uses a valving element not directly linked to the housing by the temperature responsive element. When the temperature responsive element senses a temperature deviation from a preselected value, a signal is transmitted to a valving element causing movement in a direction to restore the outlet temperature. When the preselected outlet temperature is reached as sensed by the temperature responsive element, signal transmission ceases. Examples of this type of valve are disclosed in U.S. 1,869,663 to Cartier on Aug. 2, 1932, entitled "Thermostatic Mixing Means," U.S. 2,449,766 to Brown on Sept. 21, 1948, entitled "Means for Producing Uniform Fluid Mixtures," U.S. 2,542,273 to Brown on Feb. 20, 1951, entitled "Temperature Controlled Mixing Valve," U.S. 2,550,907 to Brown on May 1, 1951, entitled "Temperature Controlled Mixing Valve," U.S. 3,561,481 to Taplin on Feb. 9, 1971, entitled "Fail-Safe Servo-Controlled Mixing Valve," U.S. 3,642,199 to Halkema on February 15, 1972, entitled "Thermostatic Mixer for Hot and Cold Liquids" and U.S. 4,458,839 to MacDonald on July 10, 1984, entitled "Thermostatic Valve

Assembly." All the above-mentioned inventions include the use of a small portion of the flow to regulate valving element movement in accordance with temperature change.

The servomechanism valves represent an improvement, in theory, over directly operated valves because the temperature responsive element is generally restored to the same equilibrium position when the preselected temperature is reached, regardless of the temperature or the pressure of the supply water. Since no oscillation fading period is required to reach an equilibrium position, as with the directly operated thermostatically controlled valve, servomechanism valves respond more quickly to adjust the outlet water temperature. Consequently, servomechanism thermostatic valves more accurately maintain the preselected temperature.

It should be noted that most servomechanism valves do not respond in the theoretical fashion described above given a hot and cold inlet water extreme pressure imbalance because the imbalance alters the equilibrium position of the valve member.

Furthermore, the disclosed servomechanism valves are extremely large compared to conventional valves. Also, common to servomechanism valves and two stage valve assemblies, the long narrow fluid passageways are easily clogged by suspended particles in the supply water.

The fifth type of valve is a two-stage valve assembly. A first stage, comprising pressure equalization means, compensates for pressure changes, maintaining a constant hot and cold-water pressure ratio. Downstream, a second stage is a thermostatically controlled proportioning valve. An example of this type of valve is disclosed in U.S. 3,539,099 to Grohe on November 10, 1970, entitled "Thermostat Controlled Mixing Faucet." Utilizing this type of valve, the outlet water temperature remains generally constant over a wide range of supply pressures and temperatures. The major disadvantage of this valve is a substantial increase in the number of components, the cost of assembly, and the space required for the valve assembly compared to one-stage valves.

A sixth approach to temperature control is to employ the use of a degenerative feedback device, usually comprising hot and cold water inlets, a mixing chamber, a stepper or other motor controlled valve, a temperature sensor, an electric comparator unit for comparing the temperature sensor signal with a reference signal, and a motor controller for keeping the signal differences as low as possible. Such systems often include sophisticated electronics, a microprocessor and an

electrical power supply. Safety protection against electrical shock is needed, as well as protection against power loss to avoid the risk of losing control of the mixed water temperature. These devices are expensive and generally not applicable, for example, to a domestic shower.

Referring now to US 5,427,312 to Simonov, et al. on June 27, 1995, entitled "Thermostatic Mixing Valve and Method of Use Thereof," therein is disclosed a thermostatic mixing valve and method of use thereof. The thermostatic mixing valve, having incoming hot and cold water mixed in a mixing chamber, is controlled by a thermally responsive element disposed in the fluid outlet from the mixing chamber. A distributor for distributing the *operative* flow is controlled by the thermally responsive element. Activated by pressure of the fluid, a drive is connected to the distributor for controlling the position of the drive. The distributor is used to control the hot and cold fluid flows. Channels are provided to connect the distributor with one of the fluid inlets, to connect the distributor with the outside of the valve body, to conduct away used operating fluid and to connect the distributor with the drive.

If the pressure or temperature of the supply of either hot or cold fluid to the mixing valve disclosed in US 5,427,312 changes to a new value, the temperature of the outlet stream will temporarily change until the proportioning valve restores the outlet temperature. There is a significant drawback to this mixing valve. Only a small proportion of the flow of one of the incoming fluids is utilized as an operative flow, which must then be separately discharged from the valve body. This operative flow is carried in a small-bore conduit, as a result of which there is a substantial risk of blockage of the small-bore conduit.

There is a need to provide a mixing valve which is inexpensive, compact and provides a stable out-flow temperature in spite of variations in temperature or pressure of the hot and cold supply liquids. There is also a need for such a valve to protect against flow stoppage of either the hot or cold supply, so as to avoid exposing a user to the risk, most especially from the supply of the hot liquid stream alone. In addition, the mixing valve must not be subject to failure or malfunction as a result of accumulation of solid particles from the supply streams or of a power failure.



## SUMMARY OF THE INVENTION

The present invention aims to provide a hydraulic control mechanism in a simple and compact mixing valve. Devoid of a mechanical link, via the sensing element, between a proportioning valve and a housing, results in a stable liquid outflow temperature despite variations in temperature or pressure of the hot and cold liquid supply. Making use of substantially the full operating flow to activate the valve mechanism, results in a valve mechanism that is not subject to failure consequent to the accumulation of solid material or solid particles and subsequent blockage of any narrow flow channels. The present invention also seeks to provide a mixing valve, which protects the user from total flow failure, most especially of the cold supply. Furthermore, the present invention requires no electrical power supply with attendant risks to the user.

According to a preferred embodiment of the present invention, there is provided a fluid mixing valve for producing from first and second fluid streams having different, varying temperatures, and having different, varying pressures, a mixed fluid stream having a substantially stable, preselected temperature of a magnitude between the temperatures of the first and second fluid streams. The fluid mixing valve includes a housing, which includes a first fluid inlet for admitting the first fluid stream, a second fluid inlet for admitting the second fluid stream and a first fluid outlet for a resulting mixed fluid stream. The fluid mixing valve also includes a mixing regulation assembly disposed within the housing, which comprises a mixing element having spaced apart third and fourth fluid inlets, and a second outlet arranged in fluid flow communication with the third and fourth inlets, the third and fourth inlets being arranged so as to permit the flow therethrough of the first and second fluid streams so as to facilitate mixing thereof into a mixed stream, the second outlet being arranged so as to facilitate outflow therethrough of the mixed stream. The mixing regulation assembly further comprises a stream divider, arranged in fluid flow communication with the second fluid outlet, operative to divide the mixed stream into two component streams, each having rates of flow and pressures which are substantially equal to those of the other. Additionally, the mixing regulation assembly also comprises at least one flow controlling mechanism for increasing the flow of one of the component streams and decreasing the flow of the other component stream in concert, so as to induce a pressure differential between the two component streams, at least one

thermally responsive element arranged to be in fluid flow and in heat transfer communication with at least one of the component streams and operative, to control the at least one flow controlling mechanism in response to a difference between the temperature of the component streams and the preselected temperature, and also comprises a recombination and discharge arrangement for recombining the component streams into a mixed fluid stream for output from the mixing valve via the first fluid outlet.

In response to a difference between the temperature of the component streams and the preselected temperature resulting from a change in temperature or pressure of at least one of the first and second inlet streams, the mixing regulation assembly is operative, in response to the induced pressure differential between the two component fluid streams, to adjust the relative flows of the first and second inlet fluid streams, so as to counterbalance the difference between the temperature of the component streams and the preselected temperature, thereby substantially restoring the mixed fluid stream to the preselected temperature.

According to an embodiment of the present invention, the fluid mixing valve has first and second fluid inlets, which respectively include mechanically linked first and second inlet valves so as to control the relative inlet flows of the first and second fluids.

According to another embodiment of the present invention, the first fluid outlet includes an outlet flow regulator valve for controlling the rate of flow through the mixing valve.

According to a further embodiment of the present invention, the first and second inlets include first and second inlet valves which are mechanically linked so as to substantially simultaneously increase the flow through one of the first and second inlets and to decrease the flow through the other inlet in response to the mixing element.

According to an additional embodiment of the present invention, the housing includes at least one housing element and at least one closure element for facilitating disposition of the mixing regulation assembly therein.

According to an embodiment of the present invention, the housing further includes a temperature adjusting mechanism for altering the preselected temperature of the mixed stream.

According to a variation of an embodiment of the present invention, the temperature adjusting mechanism includes a double-acting valve for simultaneously changing the relative rates of flow of the two component fluid streams thereby to induce a pressure differential therebetween.

According to another variation of an embodiment of the present invention, the temperature adjusting mechanism includes a displacement mechanism for changing the relative rates of flow of the two component fluid streams thereby to induce a pressure differential therebetween.

According to an aspect of a variation of an embodiment of the present invention, the displacement mechanism includes a mechanism for changing the position of the sensing element so as to change the relative rates of flow of the two component fluid streams thereby to induce a pressure differential therebetween.

According to an added variation of an embodiment of the present invention, the temperature adjusting mechanism is configured to provide an equilibrium configuration of the mixing regulation assembly associated with the altered preselected temperature.

According to an added embodiment of the present invention, the mixing regulation assembly is configured within the housing as a diaphragm, displaceably operative in response to the pressure differential between the two component fluid streams, the diaphragm having at least one flexible membrane to provide a separation and to substantially prevent fluid leakage between the two component streams past the diaphragm.

According to another embodiment of the present invention, the mixing regulation assembly is configured within the housing as a piston, displaceably operative in response to the pressure differential between the two component fluid streams, the piston having at least one circumferential fluid seal to provide a separation and to substantially prevent fluid leakage between the two component streams past the piston.

According to a further embodiment of the present invention, the mixing regulation assembly is configured within the housing as a cylinder rotationally operative in response to the pressure differential between the two component fluid streams.

According to an additional embodiment of the present invention, the mixing regulation assembly is configured within the housing as a ball rotationally operative in response to the pressure differential between the two component fluid streams.

According to an additional embodiment of the present invention, the mixing element is configured within the housing as a planar disc rotationally operative or as a planar slide displaceably operative in response to the pressure differential between the two component fluid streams.

According to one other embodiment of the present invention, the mixing element is configured within the housing as a spool assembly displaceably operative in response to the pressure differential between the two component fluid streams.

According, additionally, to an embodiment of the present invention, the one or more thermally responsive elements are thermally responsive elements selected from bimetal elements, thermally expandable elements, wax operated thermostat, and fluid operable elements.

According to a variation of an embodiment of the present invention, the bimetal elements include disc, coil and rod elements.

According to an embodiment of the present invention, the one or more thermally responsive elements are bimetal discs.

According to another embodiment of the present invention, the one or more flow controlling mechanisms include a double-acting valve device for altering the preselected temperature of the mixed stream.

According to an added embodiment of the present invention, the recombination and discharge arrangement includes a double-acting valve for changing the relative rates of flow of the two component fluid streams so as to induce a pressure differential between the two component streams, thereby to alter the preselected temperature.

Furthermore, there is provided a method for producing from first and second fluid streams having different, varying temperatures, and having different, varying pressures, a mixed fluid stream having a substantially stable, preselected temperature of a magnitude between the temperatures of the first and second fluid streams. The method includes the steps of:

combining first and second inlet fluid streams so as to produce a mixed stream;

dividing the mixed stream into two component streams having respective rates of flow and pressures which are substantially equal;

sensing a difference between the temperature of the component streams and a preselected temperature;

unbalancing the substantially equal rates of flow of the two component streams, such that the rate of flow of one component stream is increased and the rate of flow of the other component stream is decreased in accordance with the sensed difference between the temperature of the component streams and the preselected temperature, thereby inducing a pressure differential between the two component streams;

adjusting the relative rates of flow of the first and second inlet fluid streams in relation to the induced pressure differential between the two component streams, such that the flow of one of the first and second inlet fluid streams is increased and the flow of the other stream is decreased in relation to the pressure differential between the two component streams, thereby restoring the temperature of the component streams substantially to the preselected fluid temperature; and

recombining the two component streams to produce a combined outlet stream.

According to an embodiment of the present invention, the method further includes, before the step of sensing, a step of altering the preselected temperature.

According to another embodiment of the present invention, the method step of adjusting the relative rates of flow of the first and second inlet fluid streams includes substantially terminating the flow of one of the first and second inlet fluid streams if the flow of the other fluid stream is substantially terminated.

According to an added embodiment of the present invention, the method step of sensing a difference between the temperature of the component streams and the preselected temperature includes utilizing a thermally responsive device.

According to a further embodiment of the present invention, the method step of recombining the two component streams includes adjusting the relative rates of flow of the two component

streams so as to induce a pressure differential between the two component streams thereby to change the preselected temperature of the mixed stream.

According to an additional embodiment of the present invention, the method step of unbalancing the substantially equal rates of flow of the two component streams includes inducing a pressure differential between the two component streams thereby altering the preselected temperature of the mixed stream.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

The present invention will be more fully understood and appreciated from the following detailed description taken in conjunction with the drawings, in which:

Figure 1 illustrates an indicative flow diagram of a mixing valve, in accordance with an embodiment of the present invention, having a sensing element at exit ports of a divided flow;

Figure 2 illustrates an indicative flow diagram of a mixing valve, in accordance with another embodiment of the present invention, having a sensing element at entry ports of the divided flow;

Figure 3 illustrates a cross-sectional view of a spool assembly in accordance with an embodiment of the present invention.

Figure 4 illustrates a cross-sectional view of the spool assembly shown in Figure 3 above;

Figure 5 illustrates an enlarged view of indicated area "A" in Figure 3 above;

Figure 6 illustrates the cross-sectional view of the spool assembly as shown in Figure 3, above, indicating the operating principle thereof;

Figure 7 illustrates an enlargement of indicated area "B" in Figure 6;

Figure 8 illustrates a cross-sectional view of a thermostatic valve including the spool assembly shown in Figure 3, disposed within a housing;

Figure 9 illustrates an end view of the thermostatic mixing valve shown in Figure 8;

Figure 10 illustrates a cross-sectional view of a spool assembly having two thermal sensing elements, in accordance with another embodiment of the present invention;

Figure 11 illustrates a cross-sectional view of a spool assembly, in accordance with a further embodiment of the present invention;

Figure 12 illustrates a cross-sectional view of a thermostatic mixing valve including the spool assembly as shown in Figure 10, disposed within a housing;

Figure 13 illustrates an end view of the thermostatic mixing valve shown in Figure 12;

Figure 14 illustrates a cross-sectional view of a thermostatic mixing valve including the spool assembly as shown in Figure 11, disposed within a housing;

Figure 15 illustrates an end view of the thermostatic valve shown in Figure 14;

Figure 16 illustrates a cross-sectional front elevation view of a thermostatic mixing valve having a ball-type spool assembly, in accordance with an additional embodiment of the present invention;

Figure 17 illustrates a cross-sectional side view of the thermostatic mixing valve shown in Figure 16;

Figure 18 illustrates a cross-sectional view of a thermostatic mixing valve having a disc-type spool assembly, in accordance with one other embodiment of the present invention; and

Figure 19 illustrates a cross-sectional side elevation view of the thermostatic mixing valve shown in Figure 18.

## **DETAILED DESCRIPTION OF THE INVENTION**

The present invention seeks to provide a solution to the problem of providing a constant, stable temperature from separate supplies of hot and cold water or other fluids in various environments, including but not limited to, for example in industry, hospitals, sports clubs, hotels, homes, including end point uses such as basins and showers. While this is not an insuperable problem, a successful solution must provide a device, which is simple to install, requires no electrical power for reasons of safety, is compact, and protects the user from the danger of exposure to scalding hot water or the discomfort of cold water. Furthermore, the output temperature must remain stable at a preselected level in spite of fluctuations in both temperature and pressure of either of the supplies of hot and cold water consequent to load changes in the supply lines. The most problematic scenario to be avoided relates to a substantially total supply failure of cold water, potentially exposing the user to essentially undiluted hot water. In addition, there is a need for a selectively disengagable stop mechanism, which limits a maximum hot water setting. Most especially, the device must not be excessively costly or complex.

The general principal employed in regard to the preferred embodiment of the present invention relates to a mixing valve including a pressure operated feedback servomechanism, which utilizes substantially the full flow of fluid in the control channels. Incoming hot and cold water pass through a valving element, are first mixed, followed by division of the main mixed stream of water into two substantially equal component streams flowing on either side of a generally large area piston, plunger, diaphragm or vane. Unbalancing of the flow rate between the two component streams at their inlet or outlet ports, by means of a temperature sensitive control element, temporarily alters the pressure balance on either side of the piston or diaphragm, causing it to change position. A mechanical connection between the hot and cold water valving element and the piston or diaphragm effectively closes the control loop (as disclosed hereinbelow in relation to Figures 3-19). Utilizing a bimetal disc as the temperature-sensing element in the form of a large area piston or diaphragm facilitates a simple and relatively low cost construction (as disclosed hereinbelow in relation to Figures 3-15).



With reference to Figure 1, there is seen an indicative flow diagram generally which explains the operation of a sensing element referenced 2, disposed at exit ports of flow paths referenced 3 and 4 of a divided flow system generally referenced 1. System 1 comprises a cold water inlet referenced 5 with water entering at temperature  $T_c$  and pressure  $P_c$ , a hot water inlet referenced 6 with water entering at temperature  $T_h$  and pressure  $P_h$ , and a mixed water outlet referenced 7 with water exiting at temperature  $T_m$  and pressure  $P_o$ .

Hot and cold water pass through mechanically coupled, adjustable hot and cold water valves referenced 8 and 9, respectively, which are enabled to make adjusting movements, the extent of which are represented by  $X^+$  and  $X^-$ . The signs (+) and (-) represent a substantially identical adjusting movement of valves 8 and 9 but in opposite directions, that is for example, when hot water valve 8 opens, cold water valve 9 closes substantially to the same extent. Adjustment of valves 8 and 9 is controlled in accordance with a pressure difference  $dP_m$  as further related hereinbelow.

The incoming hot and cold water streams, entering through valves 8 and 9 are mixed in a mixing chamber referenced 15, in which the temperature is  $T_m$  and the pressure is  $P_m$ . Under normal operating conditions,  $P_m$  will be lower than the lower of  $P_c$  or  $P_h$ , and  $T_m$  will lie between  $T_c$  and  $T_h$ . Further, pressure  $P_o$  is lower than  $P_m$ .

The main mixed water stream is divided into two substantially equal component streams by passing the mixed water stream through two substantially similar fixed restrictors referenced 11. Thereafter, the two component streams activate a temperature-sensing element 2, which reacts to changes in temperature  $T_m$ . The two component streams pass through a further pair of adjustable mechanically coupled divided stream valves referenced 12 and 13 which, at their mid-position, permit flow substantially similar to that passing through restrictors 11, and which make adjusting movements, the extent of which are represented by  $Y^+$  and  $Y^-$ . The signs (+) and (-) represent a substantially identical flow-adjusting movement of valves 12 and 13 but in opposite directions. The position of coupled valves 12 and 13 is adjusted by sensing element 2, thereby providing a pressure differential  $dP_m$  between the two component streams. This pressure differential operationally activates hot and cold inlet valves 8 and 9. The requisite flow of mixed water is controlled by an outlet valve referenced 14.

When the mixed water is at the preselected temperature, the two component streams having a temperature  $T_m$  (selected), divided component stream valves 12 and 13 are substantially equally open and there is no pressure difference  $dP_m$  between the two component streams. If a pressure or temperature change occurs in either of the inlet streams, temperature  $T_m$  will be temporarily altered. As a result, the temperature-sensing element restricts water flow in one of the divided component streams and increases flow in the other, causing a pressure difference  $dP_m$ , between the two component streams. Pressure difference  $dP_m$  will accordingly reset inlet valves 8 and 9 to adjust the hot and cold flows in order to correct the change in temperature  $T_m$ . In order to preselect a different outlet temperature  $T_m$ , it is necessary to reset divided stream valves 12 and 13 to a new position, thereby influencing the pressure difference  $dP_m$  and subsequently the relative flow rates of hot and cold water through inlet valves 8 and 9.

Referring now to Figure 2 there is seen a schematic flow diagram indicating the operation of a mixing valve system generally referenced 20, in accordance with another preferred embodiment of the present invention. Unlike as seen in Figure 1, a temperature-sensing element 2, associated with divided stream valves 12 and 13, is disposed in the divided flow component streams 3 and 4 emanating from mixing chamber 15, and restrictors 11 are disposed in each stream prior to recombining the two component streams 3 and 4 into outlet valve 14. A change in temperature  $T_m$  sensed by sensor 2 causes a pressure differential  $dP_m$ , which provides a change in setting of inlet valves 8 and 9. Restrictors 11 may be adjustable in order to enable presetting of a selected outlet temperature  $T_m$ .

Referring now to Figures 3-7 there is seen a spool assembly generally referenced 30 in accordance with an embodiment of the present invention. Figure 3 illustrates a cross-section taken along line 1-1 (Figure 4) and Figure 4 illustrates a cross-section taken along line 2-2 (Figure 3). Figures 5 and 7 illustrate detail "A" (Figure 3) and detail "B" (Figure 6), respectively. A length of pipe serves as a spool referenced 31, machined to a predetermined external diameter and threaded to receive substantially similar flanges referenced 33 each having one or more apertures referenced 34, a recess referenced 35 and a concentric groove referenced 36. Hot and cold water enter spool 31, which has one or more preferably conical outlet apertures referenced 37, centrally disposed therein to permit mixed water flow therethrough. The interior of spool 31 serves as a mixing chamber

referenced 32. Two substantially similar discs referenced 38 and 39 each have concentric recesses referenced 44 and 45, one or more radial grooves referenced 41 and one or more apertures referenced 43 formed therein. A bimetal disc referenced 50 having a coaxial aperture is disposed centrally to spool 31 between two opposing discs 38 and 39 which are fixably attached to the mid-portion of the pipe by flanges 33, so as to clamp bimetal disc 50 therebetween. Bimetal disc 50 is positionally adjusted to the center of opening 37 to provide an equal water flow on either side of bimetal disc 50. Bimetal disc 50 is further disposed such that a high expanding side referenced 51 faces towards recess 45 and a low expanding side 52 faces towards recess 44. Radial grooves 41 are arranged to align with conical apertures 37 to provide fluid flow communication therethrough.

Bimetal disc 50 is formed having an outer diameter of a predetermined size, which is slightly smaller by a predetermined measurement than the outer diameter of recesses 44 and 45. There is formed an outer concentric gap referenced 55 between discs 38 and 39 which is slightly wider than the thickness of bimetal disc 50 by a predetermined increment. A detailed view referenced "A" (Figure 3) is seen in Figure 5, indicating a fluid flow path between discs 38 and 39 through concentric gap 55, and both sides 51 and 52 of bimetal disc 50. A change in the temperature of the mixed water stream causes a deflection of the periphery of bimetal disc 50 as seen in Figures 6 and 7, such that the rate of flow from recess 45 increases and the rate of flow from recess 44 decreases.

Referring now to Figures 8 and 9 in conjunction with Figures 4-7, in accordance with an embodiment of the present invention, there is seen a cross-sectional view (Figure 8) taken along line 3-3 (Figure 9) of an end view of a mixing valve assembly generally referenced 60, constructed and operative in accordance with the present preferred embodiment of the present invention. Mixing valve assembly 60 includes a housing referenced 61 with a closure referenced 63 fixably screwed thereto. Closure 63 has a cold water inlet referenced 65 formed coaxially therein including a threaded connection for attaching piping (not shown) to inlet 65. Housing 61 is formed having a coaxial hot water inlet referenced 67 and a mixed water outlet referenced 69 formed radially therein. Spool assembly 30 (as disclosed hereinabove in relation to figures 3-7) is disposed within housing 61, and elastically attached thereto, by means of two substantially similar elastic diaphragms referenced 71 and 72, semi-elastic seals referenced 73, o-rings referenced 75, clips referenced 77, a spacer ring referenced 79, and an exit ring referenced 81. Exit ring 81 has a plurality of orifices

referenced 82 formed therein to provide fluid flow therethrough. Spool 31 is slidingly supported at both extremities by seals 73. Any difference in pressure between pressure chambers referenced 95 and 97, formed respectively between diaphragms 71 and housing 61 and between diaphragm 72 and closure 63, will result in an axial sliding movement of spool 31 through seals 73. At the extremity of such movements, either end of spool 31 closes against valve seats referenced 91.

Hot and cold water enters through inlet ports 67 and 65 through openings referenced 93 around the valve seat 91 into valve spaces referenced 83 and 85 respectively, and thereafter enters mixing chamber 32. The water pressure in chamber 32 acts substantially equally in both directions, such that the spool 31, having internal conical ends in order to minimize the contact area with seats 91, is generally not influenced by pressure differences between hot and cold supply pressures.

When the mixed water stream temperature  $T_m$  is at a preselected value, bimetal disc 50 is substantially planar and the two component streams exit from recesses 44 and 45 (as indicated in Fig. 5) substantially equally on both sides of bimetal disc 50 through gap 55 such that the flow rate on each side is approximately equal to that through one or more grooves 41. The exiting water stream flows through orifices 82 in exit ring 81 into an annular aperture referenced 87 formed in housing 61, thereafter discharging from exit port 69.

Assuming now, by way of a non-limiting example, that the cold water pressure  $P_c$  temporarily falls. The mixed water stream temperature  $T_m$  rises and bimetal disc 50 reacts as seen in Figures 6 and in Figure 7 which illustrates detail "B" (Figure 6). Since the external diameter of bimetal disc 50 is slightly smaller than the external diameter of recess 44, the circumference of disk 50 will distort, entering into recess 44 of disc 38, effectively reducing or blocking the flow of water from recess 44 and simultaneously allowing an increased flow from recess 45. Apertures 34 and 43, and recess 35 (Fig. 3) provide fluid flow communication between each of recesses 44 and 45 and pressure chambers 95 and 97 respectively. Apertures 34 and 43 provide pressure equalizing connections, respectively, between chambers 44 and 95, and chambers 45 and 97 and are sized to provide the spool an oscillation damping effect.

The distortion or deflection of bimetal disc 50 with respect to gap 55, consequent to the rise in temperature  $T_m$ , causes an increase in pressure in recess 44 and thereafter in pressure chamber 95

and a corresponding decrease in pressure in recess 45 and pressure chamber 97. The pressure difference  $dP_m$  will act on spool assembly 30, and particularly on diaphragms 71 and 72 and bimetal disc 50, thereby to slidably push spool assembly 30 away from cold-water inlet 65 and towards hot water inlet 67. As a result spool 31 reduces the hot water flow and increases the cold-water flow. The mixed water temperature falls until the temperature is substantially restored to the preselected temperature, and bimetal disc 50 reverts to a planar state.

When the bimetal disc 50 is planar there is no longer a pressure differential to alter the position of assembly 30 and new equilibrium conditions obtain, with spool assembly 30 taking up a new equilibrium position at the preselected temperature. It is for this reason that the mixing valve control mechanism is not a directly driven proportional control, but a true servo feedback mechanism, thus avoiding either cycling operation or an equilibrium temperature different from the preselected temperature  $T_m$ .

The mechanism disclosed hereinabove, in accordance with a preferred embodiment of the present invention, is simple in construction, easily understood and yet very accurate in response. The mechanism is set to a fixed preselected temperature by fitting a bimetal disc that is planar at the preselected temperature, but without means for the user to preselect the temperature. This embodiment is in accordance with the flow diagram seen in Figure 1 wherein the fixed restrictors 11 are represented by grooves 41 dividing the main mixed water stream to provide two substantially similar component streams. The adjustable mechanically coupled divided stream valves 12 and 13 seen in Figure 1 are represented by the distortion of the periphery of bimetal disc 50 acting in relation to gap 55.

In Figures 10-15 there are seen two different mixing valve control mechanisms that allow preselection of the outlet temperature by the user. Referring now to Figure 10 there is seen, in accordance with another preferred embodiment of the present invention, a cross-sectional view of a spool assembly generally referenced 130. Assembly 130 includes a spool referenced 131 having one or more centrally disposed apertures referenced 137, two substantially similar discs referenced 138 and 139, two substantially similar bimetal discs referenced 150 and 151 and two locking nuts referenced 133 and 134.

Discs 138 and 139 have concentric recesses referenced 144 and 145 formed in one face thereof, and one or more radial grooves referenced 141 formed in the opposing face thereof. Corresponding to each of one or more grooves 141, discs 138 and 139 have one or more apertures referenced 143 aligned with grooves 141 and a coaxial central aperture (not indicated) to closely fit over spool 131. Discs 138 and 139 also have a concentric stepped section referenced 136 disposed in the periphery of the opposing faces thereof.

When discs 138 and 139 are fitted, as indicated, to the machined center portion of spool referenced 131, a diaphragm referenced 171 (as disclosed hereinbelow in relation to Figure 12) is clamped within stepped sections 136. Further, each opposing pair of radial grooves 141 effectively forms an aperture to be aligned with aperture 137 in spool 131. There is thereby provided a free fluid flow communication from mixing chamber referenced 132 within spool 131 through aperture 137, the aperture formed from a pair of opposing grooves 141 and apertures 143 into each of recesses 144 and 145.

Substantially similar bimetal discs 150 and 151 are fitted over spool 131 against discs 138 and 139 and secured in position by locking nuts 133 and 134. High and low expansion sides respectively referenced 152 and 153 of each of bimetal discs 150 and 151 are disposed in the same direction. The fluid flow area through gaps referenced 146 and 147 between the periphery of bimetal discs 150 and 151 and discs 138 and 139, respectively, is predetermined so as to provide substantially equal fluid flow therethrough (generally as disclosed hereinabove in relation to Figure 5) from each of recesses 144 and 145 into pressure chambers referenced 195 and 197 of mixing valve 160 (as disclosed hereinbelow in relation to Figure 12). Apertures 143 in each of discs 138 and 139 provide free fluid flow into recesses 144 and 145 which flow rate is greater than the maximum flow rate through gaps 146 and 147.

An increase in the temperature of water passing through recesses 144 and 145 causes a thermal distortion or deflection of the periphery of bimetal discs 150 and 151 with respect to discs 138 and 139. Following this distortion, the periphery of bimetal discs 150 and 151 moves so as to increase gap 146 and to decrease gap 147. Consequently, the flow rate from recess 144 into pressure

chamber 195 increases and the flow rate from recess 145 into pressure chamber 197 decreases by a substantially equal rate.

Referring now to Figures 12 and 13 in conjunction with Figure 10, there is seen a cross-sectional view (Figure 12) taken along line 4-4 of an end view (Figure 13) of a mixing valve generally referenced 160 (generally similar to that disclosed hereinabove in relation to Figures 8 and 9), including a housing referenced 161 and a closure referenced 163 fixably screwed into housing 161. Slidably mounted within housing 161 and closure 163 is spool assembly 130. However, in accordance with another preferred embodiment of the present invention, only one elastic diaphragm 171 is disposed between discs 138 and 139 within steps 136 and the interior wall of housing 161. The peripheral edge of diaphragm 171 is clamped between a ring referenced 179 and closure 163.

Furthermore, water exits housing 161 from pressure chambers 195 and 197, respectively, through holes referenced 181 in a ring 179 and through holes referenced 182 in a closure 163, flowing into and through exit passages referenced 187 and 188. The water exits passages 187 and 188 through control apertures respectively referenced 189 and 190 into outlet referenced 198, from which the water flows to a user facility such as a shower or kitchen wash basin (not shown). In order to regulate the flow from passages 187 and 188 into outlet 198, a regulating knob referenced 186 is rotated so as to rotate regulator screw referenced 193. This rotation causes threaded block flow adjuster referenced 192 to move proximally or distally with respect to knob 186, thereby restricting the flow respectively from control apertures 189 and 190, comparable, in terms of water flow, to gaps 146 and 147.

Mixed water flows from mixing chamber 132 through aperture 137, and groove aperture 141, dividing into two separate component streams through apertures 143, and passing into recesses 144 and 145. From recesses 144 and 145 mixed water flows through gaps 146 and 147, respectively, into pressure chambers 195 and 197 on either side of diaphragm 171. A variation of pressure in either of chamber 195 and 197, causing a pressure difference therebetween, provides a sliding displacement of spool assembly 130 towards either cold water or hot water inlets referenced 165 or 167 respectively.

When disposing flow adjustor 192 midway between control apertures 189 and 190, there is substantially no pressure difference between chambers 195 and 197 and, as a result, spool assembly 130 does not change position. Adjusting knob 186 to move adjustor 192 proximally towards knob 186 increases the pressure in chamber 197 and reduces the pressure in chamber 195. Spool assembly 130 moves towards cold water inlet 165 and away from hot water inlet 167, increasing the hot water flow and decreasing the cold water flow into mixing chamber 132. Because of the increase in mixed water temperature, bimetal discs 150 and 151 will act simultaneously to reduce spacing 147 and to increase spacing 146. Additional water now flows into chamber 195 and less into chamber 197, until a flow equilibrium is achieved, such that the pressure difference between chambers 195 and 197 is reduced substantially to zero, providing a new preselected mixed water temperature. The new preselected mixed water temperature now remains stable despite variations of inlet temperatures or pressures. This embodiment of the present invention is in accordance with the disclosure hereinabove in relation to Figure 2. The outlet restrictors 11 are represented by the adjustable outlets 189 and 190, which are adjustable by the user. According to an alternative embodiment of the present invention, adjustment knob 186 is provided with a disengagable stop mechanism to limit the range of the preselected temperature to avoid the risk of inadvertently setting too high a temperature.

Referring now to Figure 11 there is seen, in accordance with a further preferred embodiment of the present invention, a cross-sectional view of a spool assembly generally referenced 220, including a tubular spool, generally referenced 221, consisting of two screwed together threaded spool sections referenced 230 and 231. Spool section 231 has one or more conical outlet apertures referenced 237 to allow flow from mixing chamber referenced 232, which is coaxially formed within spool section 231. A spool sub-assembly referenced generally 222 includes an adjusting gear referenced 259 having a threaded coaxial opening, which is screwed over a threaded portion referenced 233 of spool section 230. Also, there are included two spring discs referenced 238 and 239, a bimetal disc referenced 250, two spacer rings referenced 240 each having one or more apertures referenced 241, and a peripheral ring referenced 256.

Spring discs 238 and 239 are formed of an elastic material such as flat stainless steel spring, each having one or more peripheral apertures referenced 243 and a coaxial mounting opening (not indicated). Bimetal disc 250 is formed having a high expansion side referenced 252 and a low



expansion side referenced 253, and has a coaxial mounting opening (not indicated). Peripheral ring 256 has a predetermined internal diameter, which is slightly larger than the external diameter of bimetal disc 250, thereby to provide movement clearance therebetween. Peripheral ring 256 has a radial groove referenced 255 centrally formed in the internal circumference of ring 256. Groove 255 has a predetermined width which is slightly wider than the thickness of bimetal disc 250. Peripheral ring 256 also has a plurality of orifices referenced 257 formed centrally therein, which are in flow communication with interior groove 255.

Spool assembly 220 is constructed by disposing, in sequence, on to spool section 231, spring disc 239, a first spacer ring 240 with each aperture 241 aligned with outlet aperture 237, bimetal disc 250 with a high expanding side referenced 252 facing away from spring disc 239, a second spacer ring 240 with each opening 241 aligned with outlet aperture 237, peripheral ring 256, spring disc 238, and spool sub-assembly 222, which is screwed on to spool section 231 to complete the construction. Spring disc 239 is peripherally prestressed to provide compression contact with ring 256. Further, rotation of gear 259 in relation to spool 221 displaces ring 256 in an axial direction towards spring disc 239, and away from gear 259 or vice versa. Ring 256 is fitted with two C-section elastic seals referenced 258 facing outward from the center thereof. Seals 258 are designed for low friction, while absolute sealing is not essential, and these functionally replace diaphragms 71, 72 and 171 (as disclosed hereinabove in relation to Figures 8 and 12).

Referring now to Figures 14-15 in conjunction with Figure 11, there is seen a cross-sectional view (Figure 14) taken along line 5-5 of an end view (Figure 15) of a mixing valve generally referenced 260, which is disposed within a housing referenced 261 and housing closure referenced 263, spool assembly 220 (as disclosed herein above in relation to Figure 11). Two inserts referenced 265 and 267, preferably but not necessarily formed from a plastic material, protrude into housing closure 263 and into housing 261 respectively. Inserts 265 and 267 provide a slidable mounting within the internal diameter of spool sections 230 and 231, respectively, thereby to allow spool assembly 220 to move axially within housing 261. An outer ring referenced 279, preferably but not necessarily formed from a plastic material, is disposed within housing 261. Ring 279 has a plurality of apertures referenced 281 formed centrally therein to provide flow communication with a discharge passage referenced 287. Ring 256 and seals 258 are in slidable contact with ring 279 to

substantially prevent flow communication between volumes referenced 295, 297 and the discharge passag 287 within valve 260 on either side of assembly 220. In the event that there is a pressure differential between volumes 295 and 297, such pressure differential induces spool assembly to move in a piston-like fashion.

A pinion gear referenced 293 is fixably attached at a predetermined distance from a distal end (relative to the user) of pinion shaft referenced 288 within closure 263, and is rotatably operative by means of a knob referenced 286 fixably attached to a proximal end of pinion shaft 288. Pinion gear 293 is operatively engaged with gear 259 so as to allow for free axial movement of spool assembly 220. In addition, a distal end of pinion shaft 288 is inserted through one of apertures 243 thereby to prevent rotation of spool assembly 220 while pinion gear 293 rotates. Rotation of knob 286 rotates gear 259, which in turn advances or retracts along thread 233 relative to spool 221, thereby inducing a corresponding displacement of ring 256 to reposition groove 255 of ring 256 in relation to the periphery of bimetal disc 250. Hot and cold water streams, entering spool 221 through hot and cold water inlet inserts 267 and 265, respectively, mix in mixing chamber 232, and exit through aperture 237. Thereupon the mixed stream divides into two component streams passing through apertures 241 into volumes referenced 244 and 245 on either side of bimetal disc 250. Apertures 241 are sized to allow a water flow substantially similar to the rate of flow through either one of the gaps 246 or referenced 247, when bimetal disk 50 is in a planar configuration. Thereafter, mixed water streams exit volumes referenced 244 and 245 through gaps referenced 246 and 247 on either side of the periphery of bimetal disc 250, to exit spool assembly 220 through groove 255 and orifices 257 and 281 into outlet passage referenced 287 to exit valve 260 through outlet referenced 269. Apertures 243 equalize pressures, respectively, between chambers 245 and 297, and chambers 244 and 295, and are sized to provide a flow damping effect on movement of spool assembly 220.

To change the preselected mixed water temperature knob 286 is rotated, for example, in a counter-clockwise direction causing gear 259 to advance thereby displacing peripheral ring 256 distally relative to the user and to bimetal disc 250. Displacement of ring 256 provides a decrease in flow from volume 244 and an increase in flow from volume 245, respectively, through the gaps 246 and 247 between respective sides 252 and 253 of bimetal disc 250 and of groove 255. Consequently, the pressure in volume 245 falls and the pressure in 244 rises, providing a corresponding decrease of

pressure in volume 297 and an increase of pressure in volume 295. Thereby moving spool assembly 220 in a piston-like fashion, away from coldwater inlet insert 265 and towards hot water inlet insert 267. This movement of spool assembly 220, therefore, provides an increase in hot water flow and a corresponding decrease in cold water flow with the movement of spool valve seat referenced 266 relative to valve orifices referenced 264. The subsequent rise in mixed water temperature causes bimetal disc 250 to distort to restore equilibrium at a new preselected and higher temperature. In accordance with another embodiment of the present invention, knob 286 is provided with a disengagable stop mechanism to limit the range of the preselected temperature to avoid the risk of inadvertently setting too high a temperature.

To provide a stable, preselected mixed water temperature, any change in temperature or pressure of the hot or cold water supply causes a deflection or displacement of the periphery of bimetal disc 250 with respect to slot 255, thereby changing the relative sizes of gaps 246 and 247. Resultant relative pressure changes in volumes 295 and 297 cause spool assembly 220 to move axially to adjust the relative inlet flows of hot and cold water into mixing chamber 232. Consequently, the mixed water temperature is restored to substantially the preselected temperature.

Based on the above example, in accordance with the present embodiment of the present invention, subsequent to a complete drop of pressure, for example in the cold water supply entering inlet insert 265, spool movement occurs rapidly so as to substantially close off hot water inlet 267, thereby preventing possible injury to the user. The valve arrangement for controlling the hot and cold fluid flows in accordance with this embodiment of the present invention provides a faster and more positive flow closure of the hot inlet stream in the event of cold fluid inlet flow termination or a substantial reduction thereof. Furthermore, the direction of flow through each inlet is operative to close that same inlet.

As disclosed hereinabove, the alternative mixer valve mechanisms, in accordance with alternative embodiments of the present invention, include a relatively few number of parts, very few moving parts and yet have the benefit of simplicity of installation and of use. Furthermore, a preselected mixed water temperature is maintained at a stable value, regardless of fluctuations in inlet temperatures and pressures. As a result of high exposure and good contact with both sides of

the bimetal discs to mixed water flow, response time is short. Reliability is maintained over a substantial lifetime.

The clogging problems common in many other thermostatic servo-controlled mixing valves have been eliminated by removal of any relatively lengthy and narrow flow passages. In prior art mixing valves where a small sample flow through a relatively narrow passage is utilized to provide thermal control, the possibility of a blockage is manifestly high and the response is generally slow. Dividing the full mixed water flow into two substantially equal component streams through the spool assembly provides a turbulent flow resulting in a rapid, and sensitive response by the one or more bimetal discs, thus generally eliminating the possibility of blockage evident in other types of mixing valves.

In accordance with alternative embodiments of the present invention, other thermally responsive devices provide a displacement or distortion movement to operate a double-acting valve mechanism, which in turn controls the relative rates of flow of the two component streams thereby inducing a pressure differential therebetween. Such thermal responsive devices include, but are not limited to, bimetal rods and coils, thermally expandable rods, and fluid operable thermally responsive elements such as a "wax thermostat." These and other alternative thermal responsive devices are well known to persons skilled in the art.

Furthermore, in accordance with other embodiments of the present invention, there are provided operating mechanisms other than a generally cylindrical axially operating spool assembly (as disclosed herein above in relation to Figures 3-15). Referring now to Figure 16-17, there is seen a thermostatic mixing valve generally referenced 300 having a ball or sphere-type spool assembly referenced generally 305 rotationally displaced as indicated by arrows referenced 310 and 312 within a housing generally referenced 314. Housing 314 includes, to facilitate assembly of valve 300, a housing closure referenced 315 and a valve assembly seat portion referenced 316, which has hot and cold water inlets referenced 317 and 319 respectively, and two outlets referenced 322 and 324 for the two component streams. Housing outlets 322 and 324 are substantially similar, thereby ensuring substantially equal rates of flow therethrough, given equal pressures in volumes referenced 326 and 328.

A substantially spherical hollow spool referenced 330 has hot and cold water inlets referenced 332 and 334 respectively which are disposed to interactively engage with hot and cold housing inlets 317 and 319 such that clockwise rotation increases the flow of cold water and decreases the flow of hot water and, conversely, anti-clockwise rotation decreases the cold water flow and increases the hot water flow. The inner volume of sphere 330 serves as a mixing chamber referenced 336 from which a mixed stream of water flows through an outlet referenced 338 into thermal chamber referenced generally 340, passing through one or more apertures referenced 342 in an axially slidable disc valve referenced 344 to fill thermal chamber 340. Spring referenced 346 serves to retain disc valve 344 in contact engagement with a thermal wax operated thermostat rod referenced 348, at the proximal end thereof relative to disc valve 344.

The mixed water stream exits thermal chamber 340 through two substantially semi-circular slot openings referenced 350 and 352 in thermal chamber side-wall referenced 354. Slot opening 350 is substantially disposed on the side of disc valve 344 distal to sphere 330, and slot opening 352 is disposed proximal to disc valve 344. Disc valve 344 is arranged to obscure substantially equal portions of slots 350 and 352 in an equilibrium position, in which the mixed water stream has a temperature equal to a preselected temperature. In this equilibrium position, disc valve 344 controls the flow through slots 350 and 352 at substantially equal rates as two component streams entering volumes 326 and 328 respectively. Axial movement of disc valve 344 towards sphere 330 increases the flow through slot 350 while decreasing the flow through slot 352 and vice versa, thereby dividing the mixed stream into two variable flow component streams respectively entering volumes 326 and 328 responsive to the axial displacement of disc valve 344. Volumes 326 and 328 are separated therebetween by a vane referenced 356 with peripheral seal arrangement.

Thermal sensor rod 348 is slidably operated by expansion or contraction of wax contained in chamber referenced 358. Movement of rod 348 responsive, for example, to an increase in temperature of the mixed water stream, displaces disc valve 344 proximally relative to sphere 330, increasing the component stream flow through slot 350 into volume 326 while reducing the flow of the other component stream through slot 352 into volume 328. As disclosed hereinabove, housing outlets 322 and 324 are sized to provide substantially similar flows as through openings 350 and 352, respectively, when valve 344 is in a mid-position. An increase of flow into volume 326 and a

decrease into volume 328 results in an increase in pressure in volume 326 and a decrease in pressure in volume 328; that is, a pressure differential therebetween. Thereupon, responsive to this pressure differential, spool assembly 305 rotates in the direction indicated by arrow 310, reducing the inflow of hot water through housing inlet 317 and sphere inlet 332 while increasing the flow of hot water through inlets 319 and 334, thereby to reduce the temperature of the mixed water stream to the preselected temperature. A decrease in mixed water temperature will produce a converse series of reactions to restore the mixed water stream to the preselected temperature.

In order to alter the preselected temperature, housing outlets 322 and 324 are connected to a user-adjustable double-acting valve mechanism (not shown, but similar in arrangement to flow adjustor 192 disclosed hereinabove in relation to Figure 12). For example, to raise the preselected temperature, by reducing the flow through housing outlet 324 and increasing flow through housing outlet 322, a pressure differential between volumes 328 and 326 displaces spool assembly 305 in the direction indicated by arrow 312, thereby increasing the hot water flow through inlet 317 and correspondingly decreasing the cold water flow through inlet 319 until thermal rod 348 adjusts the component flows and eliminates the pressure differential between volumes 328 and 326, so that spool assembly 305 returns to an equilibrium position at the new preselected temperature.

In accordance with one other embodiment of the present invention, referring now to Figures 18 and 19, there is seen a similar mixing valve to that disclosed hereinabove in relation to Figures 16-17, but having a spool assembly generally referenced 405 including a cylindrical spool referenced generally 430 enclosing a mixing chamber referenced 436. Expansion or contraction of thermal wax contained in chamber 358 slidably operates rod 348 to move disc 344 against spring 346 causing a variation of flow through openings 350 and 352 in side-wall 354. Mixed water flow leaving mixing chamber 436 through outlet 338 and entering thermal chamber 340 through opening 342, passes into volumes 426 and 428 by thermally adjusted openings 350 and 352, respectively. A housing referenced 415, closed by a seat 416, has hot and cold water inlets referenced 417 and 419 and has an inlet disc referenced 455 fixably attached internally to housing wall 418, having inlets, which coaxially correspond respectively with housing inlets 417 and 419. Fixably attached transversely to spool 430 is a spool disc referenced 470 having inlets 467 and 469. Spool disc 470 is adjacent to and in sliding rotational engagement with inlet disc 455. Discs 455 and 470 are formed

of a material such as polished ceramic for permitting substantially leak resistant slidable contact therebetween. Spool disc inlets 467 and 469 are respectively angularly displaced from housing inlets 417 and 419. As spool assembly 405 rotates, as indicated by arrows 310 and 312, responsive to a pressure differential between volumes referenced 426 and 428, one of hot and cold water inlets 417 and 419 opens to increase the hot or cold water flow therethrough while the other inlet reduces the other water flow therethrough. In all other respects mixer valve 400 functions in a substantially similar manner to mixer valve 300 (Figures 16-17).

It will be appreciated by persons skilled in the art that, while the details disclosed hereinabove relate generally to water flow, the mixing valves disclosed in accordance with the various embodiments of the present invention are not limited to mixing of water but are usable for the mixing of a wide variety of fluids having different and variable temperatures and pressures to provide a substantially stable preselected mixed fluid temperature.

It will further be appreciated by persons skilled in the art that the scope of the present invention is not limited by what has been specifically shown and described hereinabove merely by way of example. Rather, the scope of the present invention is defined solely by the claims, which follow.

## CLAIMS

1. A fluid mixing valve for producing from first and second fluid streams having different, varying temperatures, and having different, varying pressures, a mixed fluid stream having a substantially stable, preselected temperature of a magnitude between the temperatures of the first and second fluid streams, said fluid mixing valve including:
  - a) a housing, which includes:
    - i) a first fluid inlet for admitting the first fluid stream,
    - ii) a second fluid inlet for admitting the second fluid stream, and
    - iii) a first fluid outlet for a resulting mixed fluid stream; and
  - b) a mixing regulation assembly disposed within said housing, which includes:
    - i) a mixing element having spaced apart third and fourth fluid inlets, and a second outlet arranged in fluid flow communication with said third and fourth inlets, said third and fourth inlets being arranged so as to permit the flow therethrough of the first and second fluid streams so as to facilitate mixing thereof into a mixed stream, said second outlet being arranged so as to facilitate outflow therethrough of the mixed stream,
    - ii) a stream divider, arranged in fluid flow communication with said second fluid outlet, operative to divide the mixed stream into two component streams each having rates of flow and pressures which are substantially equal to those of the other;
    - iii) at least one flow controlling mechanism for increasing the flow of one of the component streams and decreasing the flow of the other component stream in concert, so as to induce a pressure differential between the two component streams;
    - iv) at least one thermally responsive element arranged to be in fluid flow and in heat transfer communication with at least one of the component streams and operative, to control said at least one flow controlling mechanism in



response to a difference between the temperature of the component streams and the preselected temperature,

- v) a recombination and discharge arrangement for recombining the component streams into a mixed fluid stream for output from said mixing valve via said first fluid outlet;

wherein, in response to a difference between the temperature of the component streams and the preselected temperature resulting from a change in temperature or pressure of at least one of the first and second inlet streams, said mixing regulation assembly is operative in response to the induced pressure differential between the two component fluid streams, to adjust the relative flows of the first and second inlet fluid streams so as to counterbalance the difference between the temperature of the component streams and the preselected temperature, thereby substantially restoring the mixed fluid stream to the preselected temperature.

2. The fluid mixing valve in accordance with claim 1, wherein said first and second fluid inlets respectively include first and second inlet valves which are mechanically linked so as to control the relative inlet flows of the first and second fluids.
3. The fluid mixing valve in accordance with claim 1, wherein said first fluid outlet includes an outlet flow regulator valve for controlling the rate of flow through said mixing valve.
4. The fluid mixing valve in accordance with claim 1, wherein said first and second inlets include first and second inlet valves which are mechanically linked so as to substantially simultaneously increase the flow through one of said first and second inlets and to decrease the flow through the other inlet in response to said mixing element.
5. The fluid mixing valve in accordance with claim 1, wherein said housing includes at least one housing element and at least one closure element for facilitating disposition of said mixing regulation assembly therein.
6. The fluid mixing valve in accordance with claim 1, wherein said housing includes a temperature adjusting mechanism for altering the preselected temperature of the mixed stream.

7. The fluid mixing valve in accordance with claim 6, wherein said temperature adjusting mechanism includes a double-acting valve for simultaneously changing the relative rates of flow of the two component fluid streams thereby to induce a pressure differential therebetween.
8. The fluid mixing valve in accordance with claim 6, wherein said temperature adjusting mechanism includes a displacement mechanism for changing the relative rates of flow of the two component fluid streams thereby to induce a pressure differential therebetween.
9. The fluid mixing valve in accordance with claim 8, wherein said displacement mechanism includes a mechanism for changing the position of said thermally responsive element so as to change the relative rates of flow of the two component fluid streams thereby to induce a pressure differential therebetween.
10. The fluid mixing valve in accordance with claim 6, wherein said temperature adjusting mechanism is configured to provide an equilibrium configuration of said mixing regulation assembly associated with the altered preselected temperature.
11. The fluid mixing valve in accordance with claim 1, wherein said mixing regulation assembly is configured within said housing as a diaphragm displaceably operative in response to the pressure differential between the two component fluid streams, said diaphragm having at least one flexible membrane to provide a separation and to substantially prevent fluid leakage between the two component streams past said diaphragm.
12. The fluid mixing valve in accordance with claim 1, wherein said mixing regulation assembly is configured within said housing as a piston displaceably operative in response to the pressure differential between the two component fluid streams, said piston having at least one circumferential fluid seal to provide a separation and to substantially prevent fluid leakage between the two component streams past said piston.
13. The fluid mixing valve in accordance with claim 1, wherein said mixing regulation assembly is configured within said housing as a cylinder rotationally operative in response to the pressure differential between the two component fluid streams.

14. The fluid mixing valve in accordance with claim 1, wherein said mixing regulation assembly is configured within said housing as a ball rotationally operative in response to the pressure differential between the two component fluid streams.
15. The fluid mixing valve in accordance with claim 1, wherein said mixing element is configured within said housing as a planar disc rotationally operative in response to the pressure differential between the two component fluid streams.
16. The fluid mixing valve in accordance with claim 1, wherein said mixing element is configured within said housing as a planar slide displaceably operative in response to the pressure differential between the two component fluid streams.
17. The fluid mixing valve in accordance with claim 1, wherein said mixing element is configured within said housing as a spool assembly displaceably operative in response to the pressure differential between the two component fluid streams.
18. The fluid mixing valve in accordance with claim 1, wherein said at least one thermally responsive element is a thermally responsive element selected from the group of: bimetal elements, thermally expandable elements, wax operated thermostat, and fluid operable elements.
19. The fluid mixing valve in accordance with claim 18 wherein said bimetal elements include bimetal elements selected from the group of: disc, coil and rod.
20. The fluid mixing valve in accordance with claim 1, wherein said at least one thermally responsive element is a bimetal disc.
21. The fluid mixing valve in accordance with claim 1, wherein said at least one flow controlling mechanism includes a double-acting valve device for altering the preselected temperature of the mixed stream.
22. The fluid mixing valve in accordance with claim 1, wherein said recombination and discharge arrangement includes a double-acting valve for changing the relative rates of flow of

the two component fluid streams so as to induce a pressure differential between the two component streams, thereby to alter the preselected temperature.

23. A method for producing from first and second fluid streams having different, varying temperatures, and having different, varying pressures, a mixed fluid stream having a substantially stable, preselected temperature of a magnitude between the temperatures of the first and second fluid streams, said method including the steps of:

- a) combining first and second inlet fluid streams so as to produce a mixed stream;
- b) dividing the mixed stream into two component streams having respective rates of flow and pressures which are substantially equal;
- c) sensing a difference between the temperature of the component streams and a preselected temperature;
- d) unbalancing the substantially equal rates of flow of the two component streams, such that the rate of flow of one component stream is increased and the rate of flow of the other component stream is decreased in accordance with the sensed difference between the temperature of the component streams and the preselected temperature, thereby inducing a pressure differential between the two component streams;
- e) adjusting the relative rates of flow of the first and second inlet fluid streams in relation to the induced pressure differential between the two component streams, such that the flow of one of the first and second inlet fluid streams is increased and the flow of the other stream is decreased in relation to the pressure differential between the two component streams, thereby restoring the temperature of the component streams substantially to the preselected fluid temperature; and
- f) recombining the two component streams to produce a combined outlet stream.

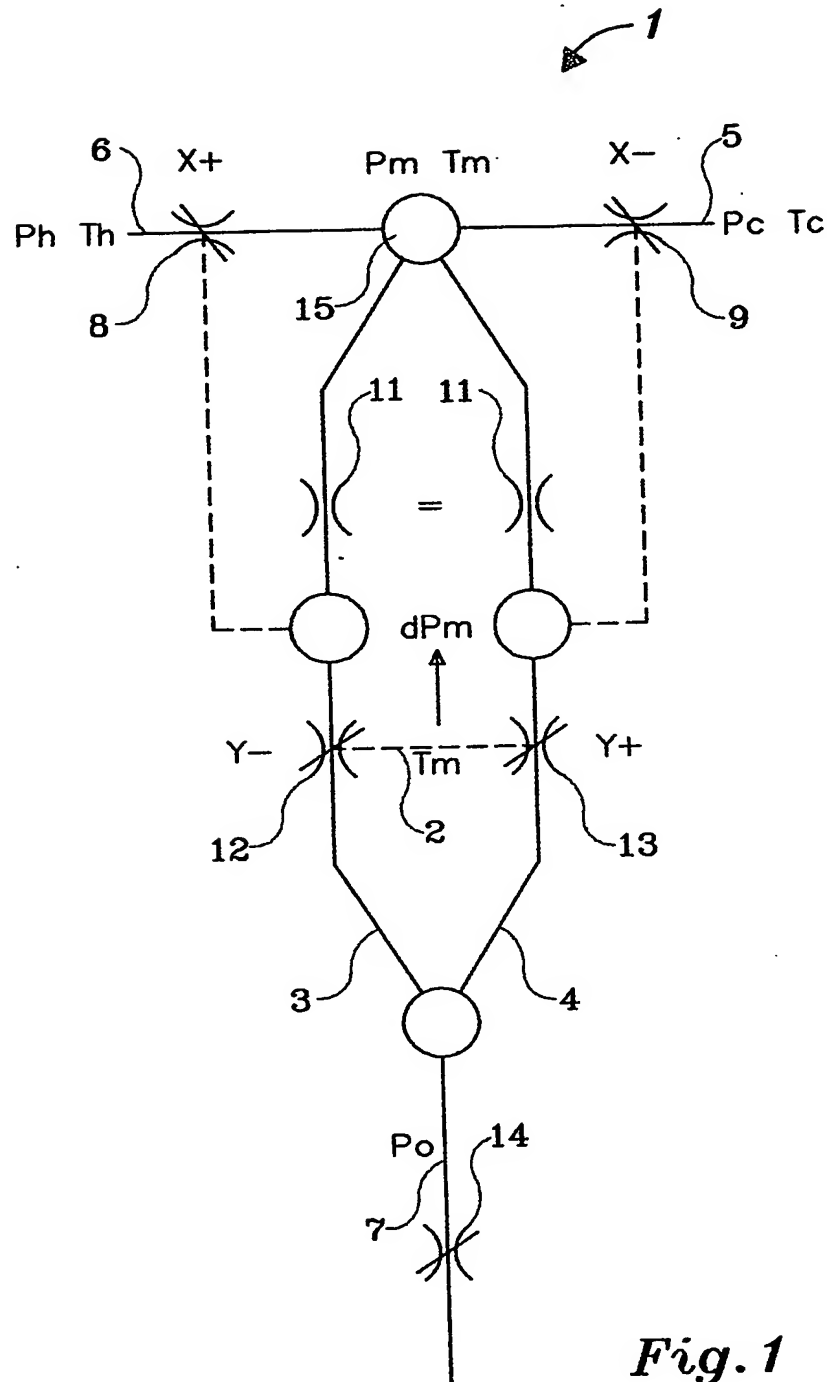
24. The method in accordance with claim 23, further including, before said step of sensing, a step of altering the preselected temperature.

25. The method in accordance with claim 23, wherein said step of adjusting the relative rates of flow of the first and second inlet fluid streams includes substantially terminating the flow of one of the first and second inlet fluid streams if the flow of the other fluid stream is substantially terminated.
26. The method in accordance with claim 23, wherein said step of sensing a difference between the temperature of the component streams and the preselected temperature includes utilizing a thermally responsive device.
27. The method in accordance with claim 23, wherein said step of recombining the two component streams includes adjusting the relative rates of flow of the two components streams so as to induce a pressure differential between the two component streams thereby to change the preselected temperature of the mixed stream.
28. The method in accordance with claim 23, wherein said step of unbalancing the substantially equal rates of flow of the two component streams includes inducing a pressure differential between the two component streams thereby altering the preselected temperature of the mixed stream.
29. A fluid mixing valve according to claims 1 to 22, and substantially as shown and described hereinabove in conjunction with any of Figures 1-19.
30. A fluid mixing valve according to claims 1 to 22, and substantially as shown in any of Figures 1-19.
31. A method for producing from first and second fluid streams having different, varying temperatures, and having different, varying pressures, a mixed fluid stream having a substantially stable, preselected temperature of a magnitude between the temperatures of the first and second fluid streams, according to any of claims 23-28, and substantially as shown and described hereinabove in conjunction with any of Figures 1-19.

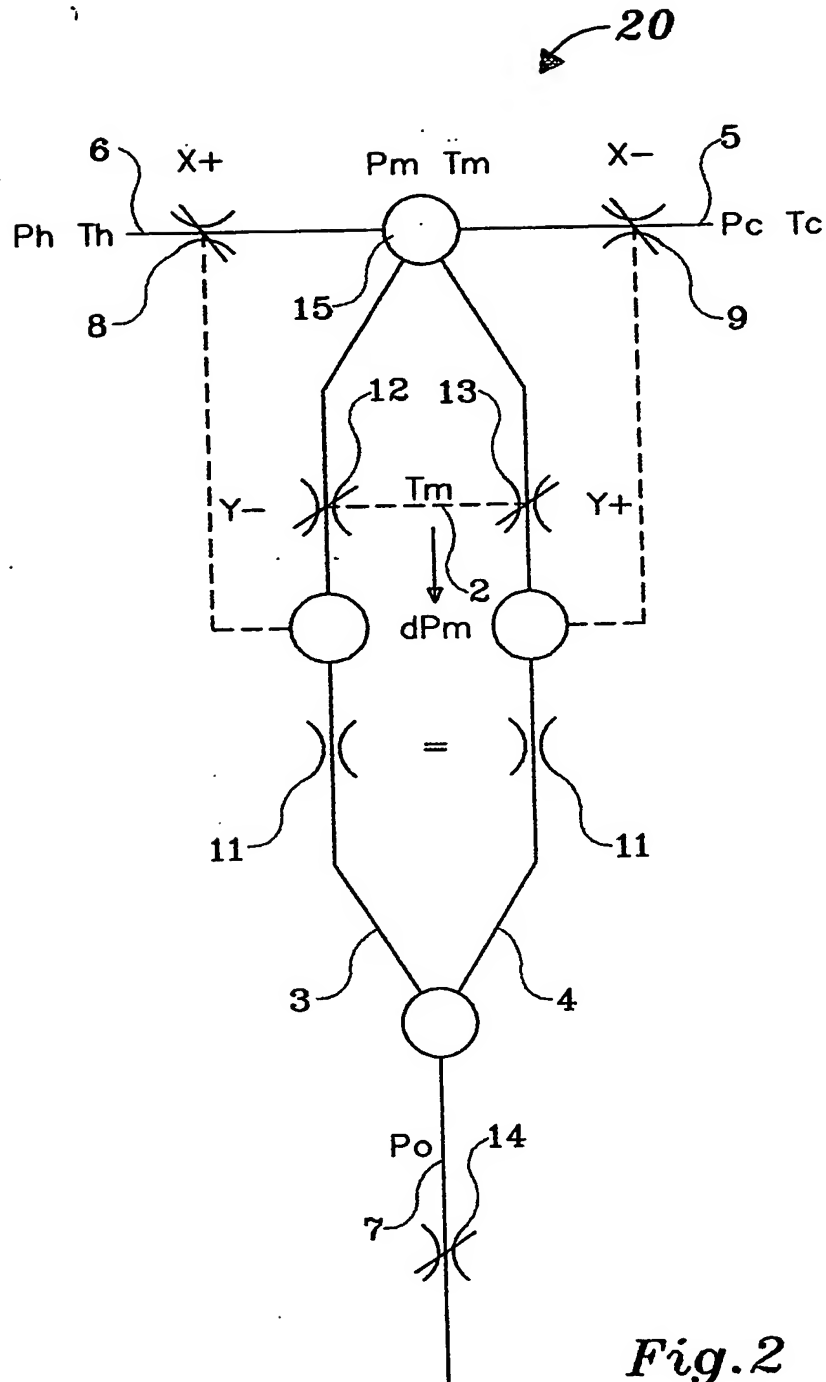
32. A method for producing from first and second fluid streams having different, varying temperatures, and having different, varying pressures, a mixed fluid stream having a substantially stable, preselected temperature of a magnitude between the temperatures of the first and second fluid streams, according to any of claims 23-28, and substantially as shown in any of Figures 1-19.



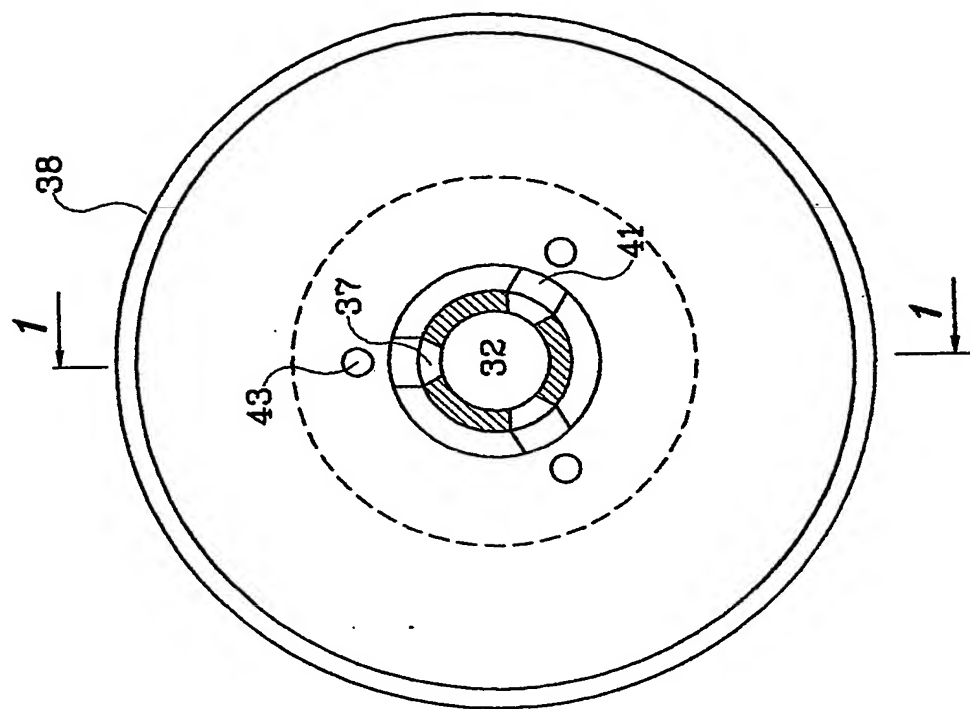
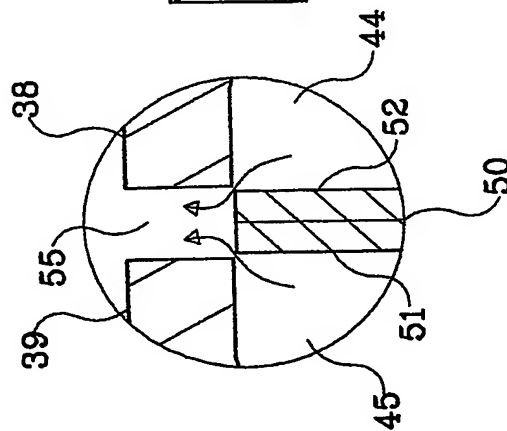
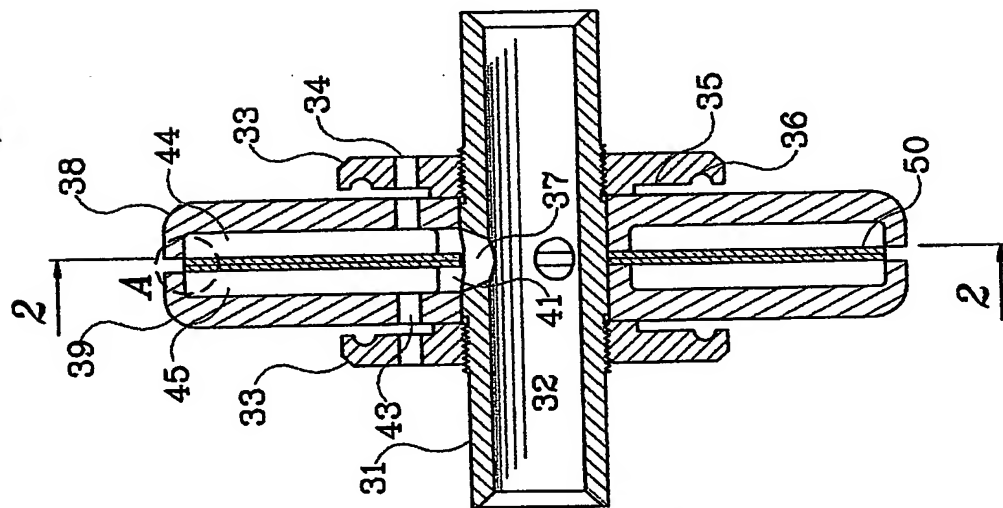
Eitan Rivlin



**Fig. 1**







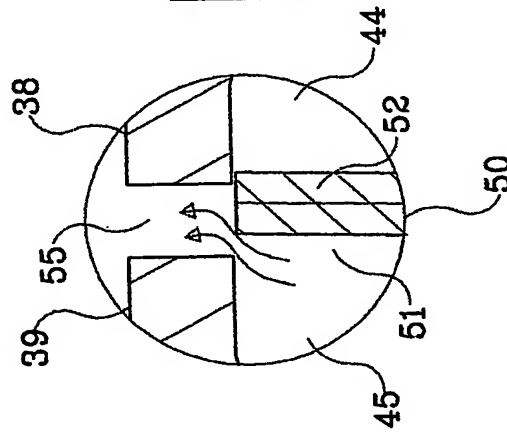


Fig. 7

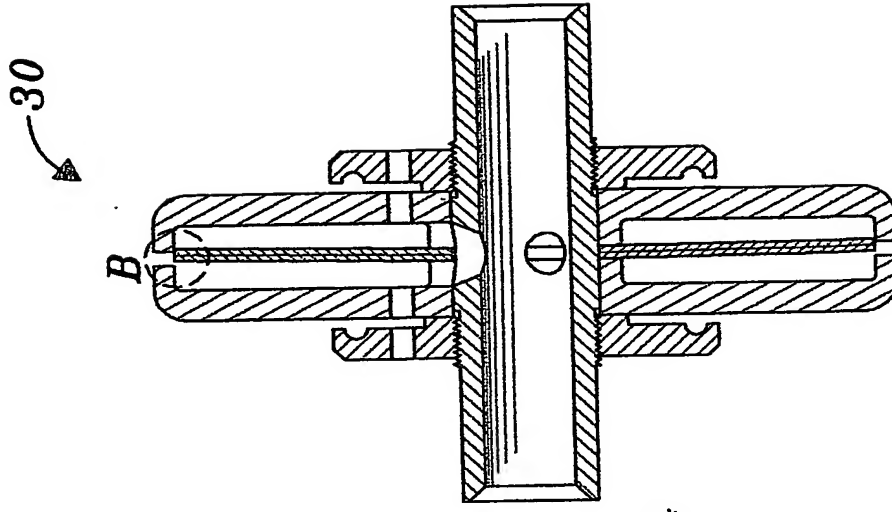


Fig. 6

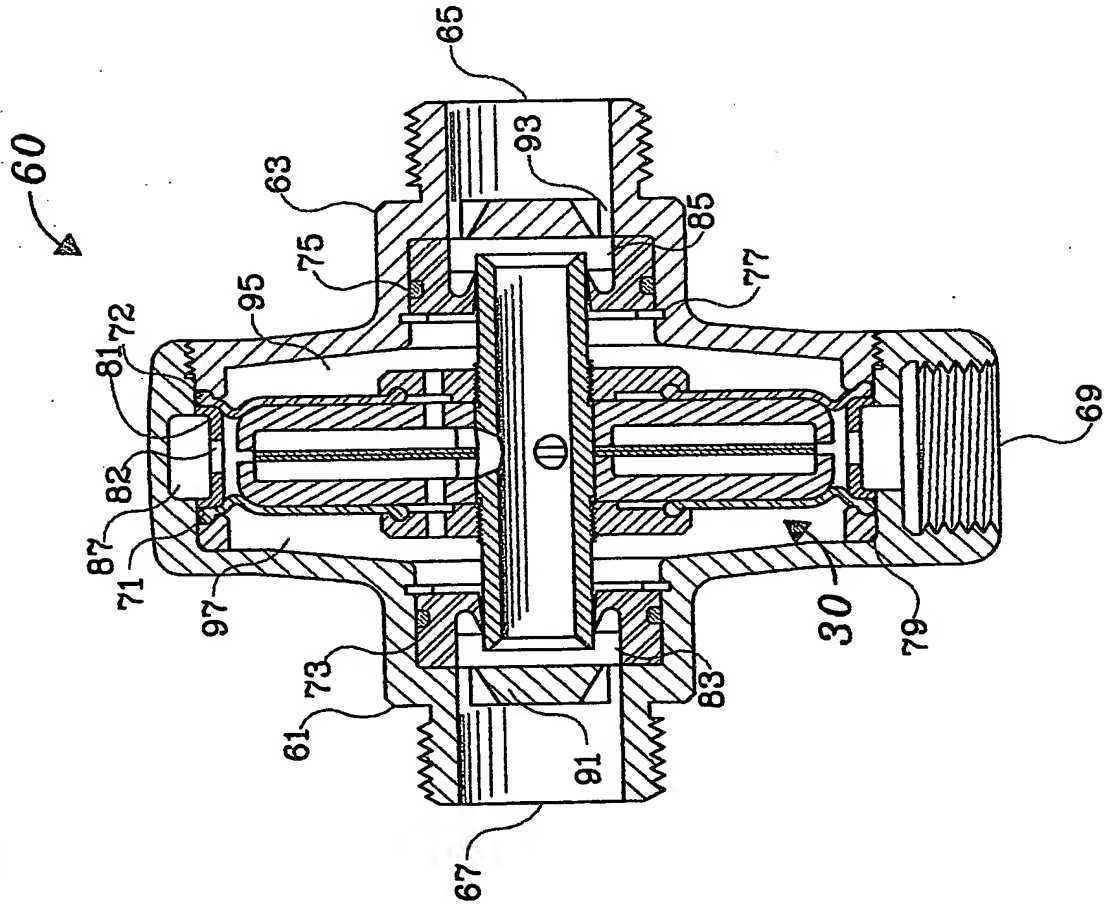


Fig. 8

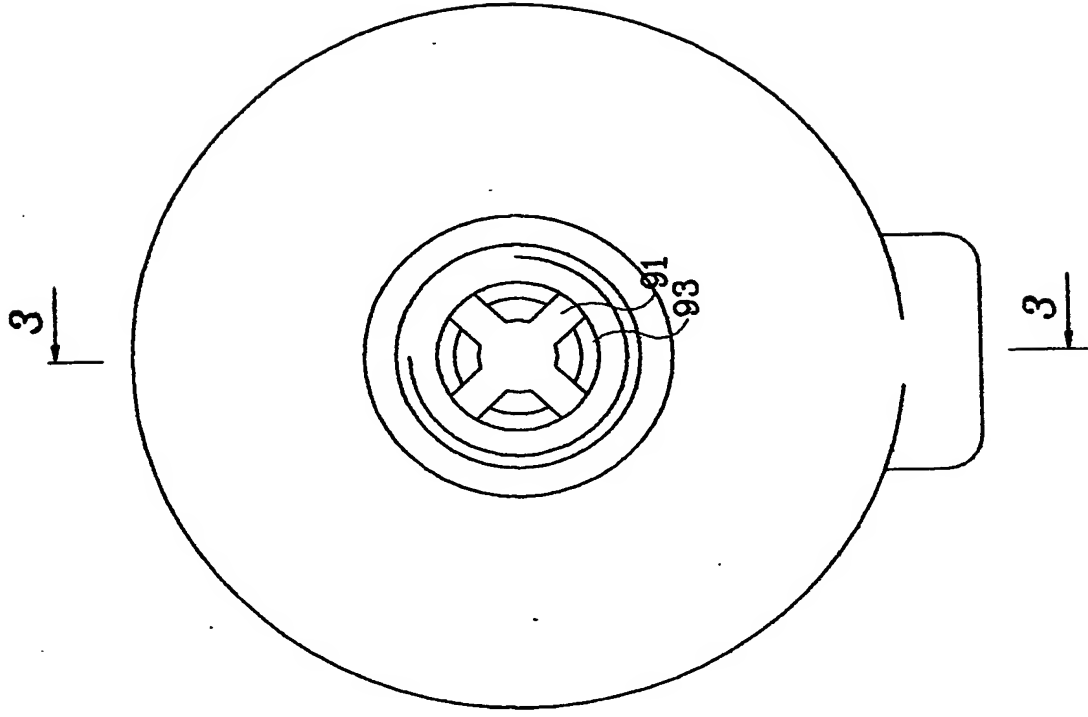


Fig. 9

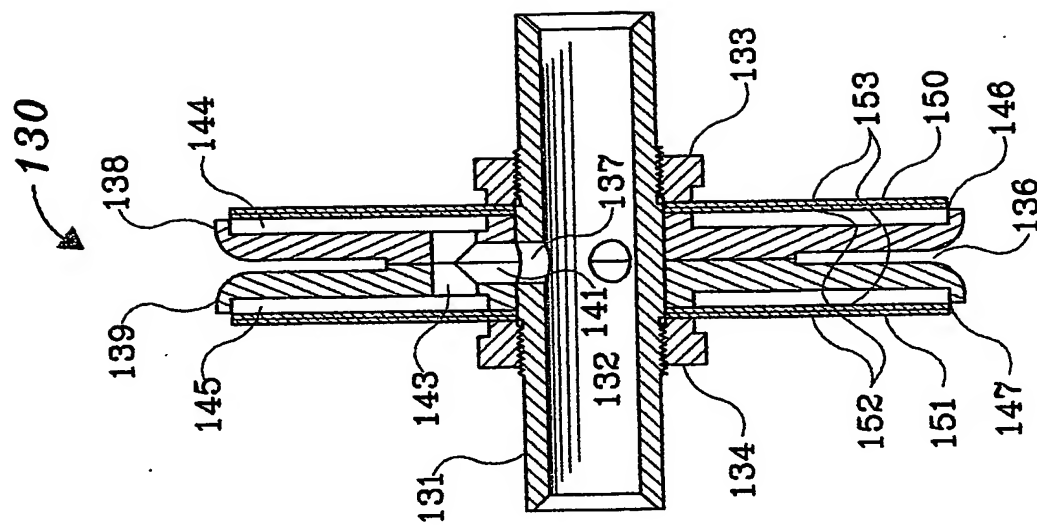


Fig. 10

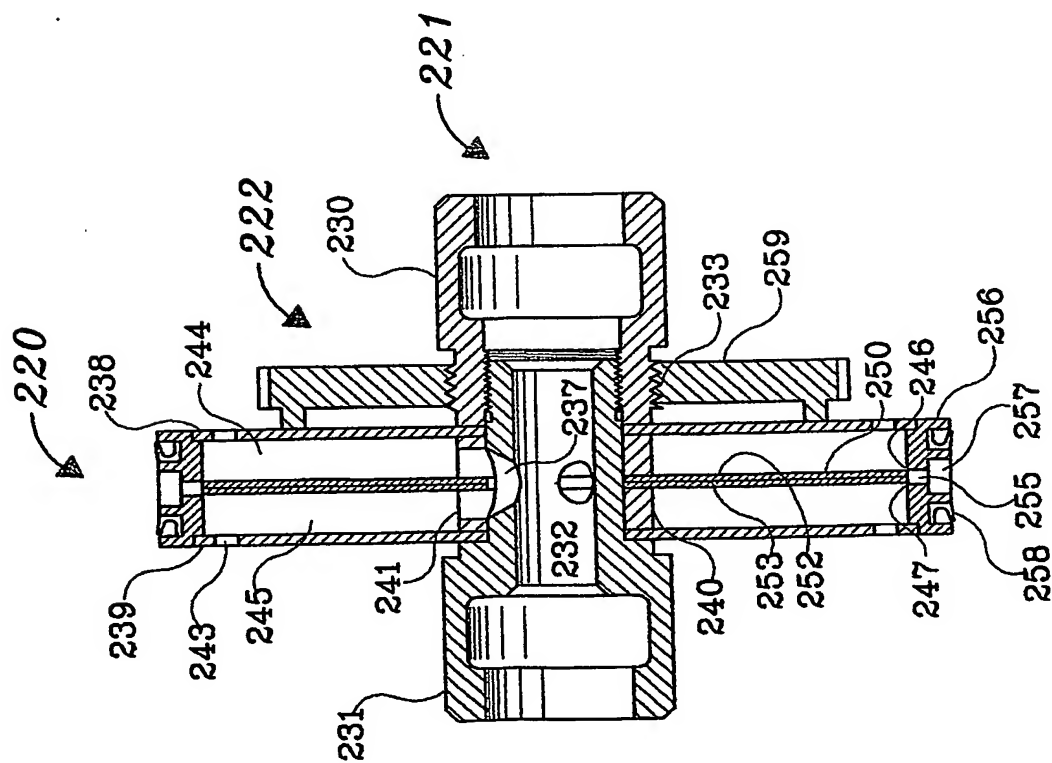


Fig. 11

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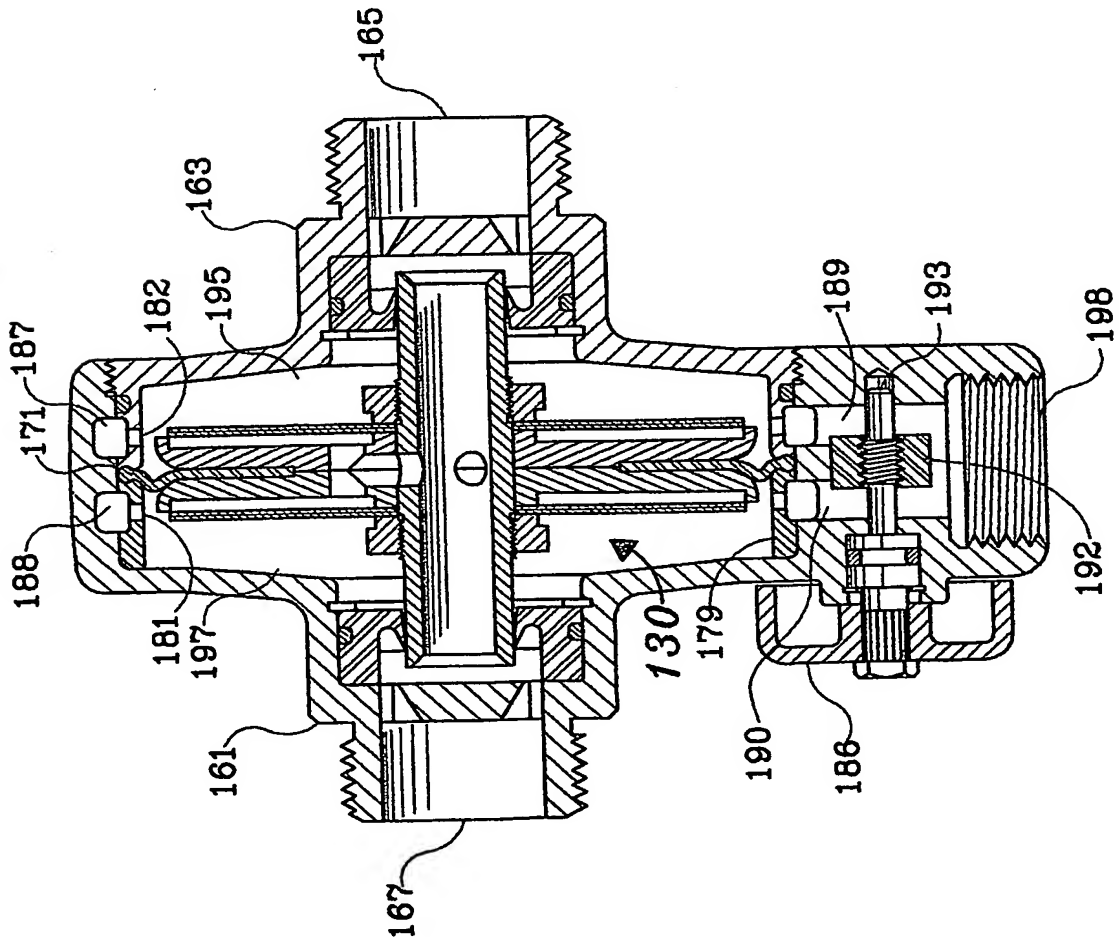


Fig. 12

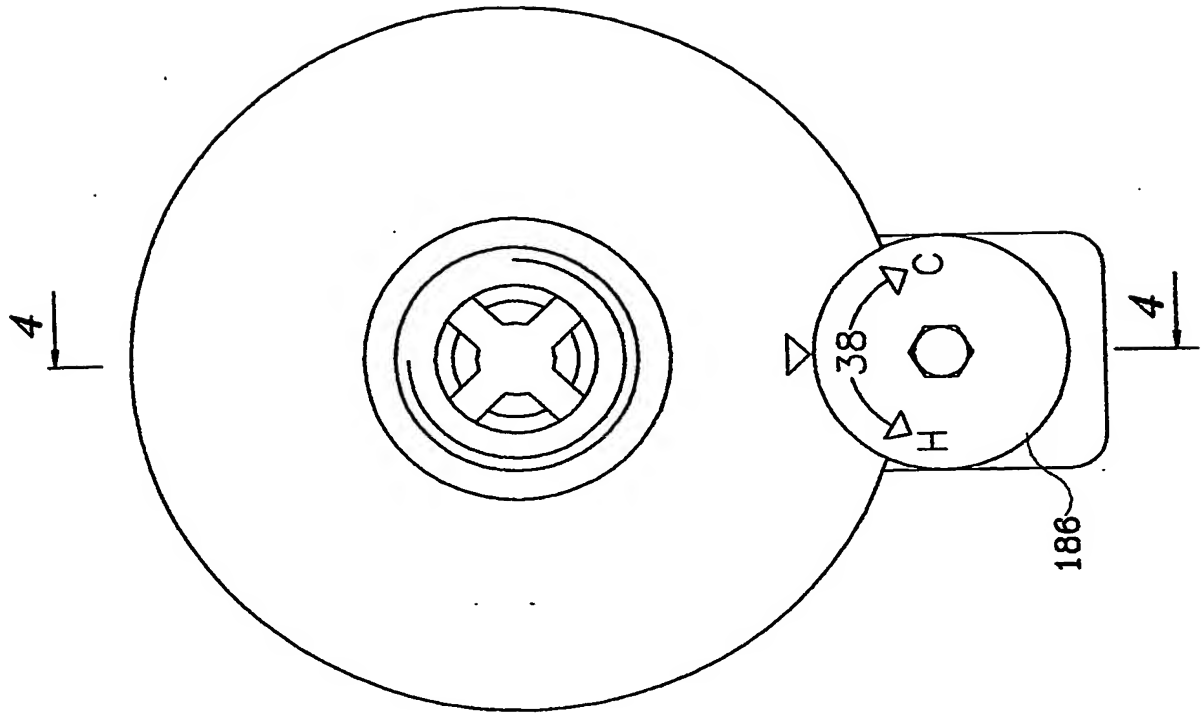


Fig. 13

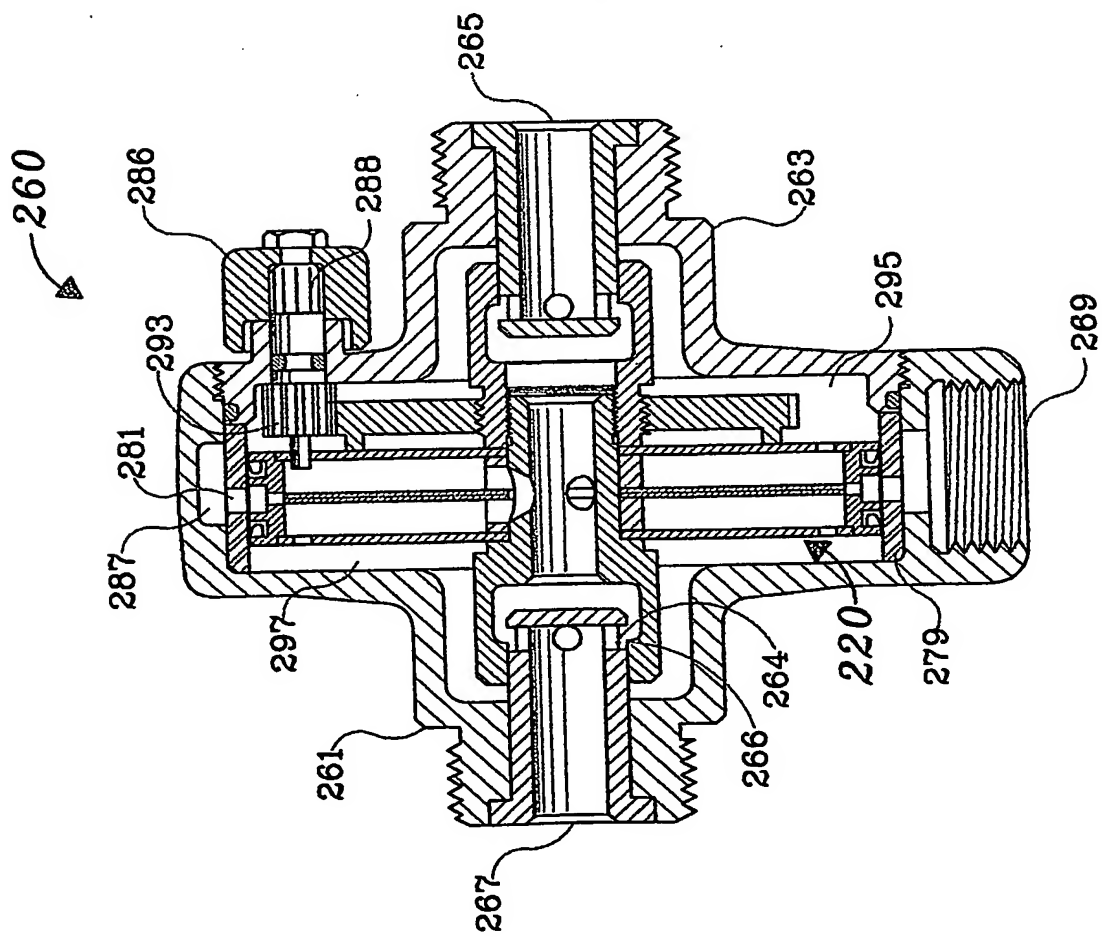


Fig. 14

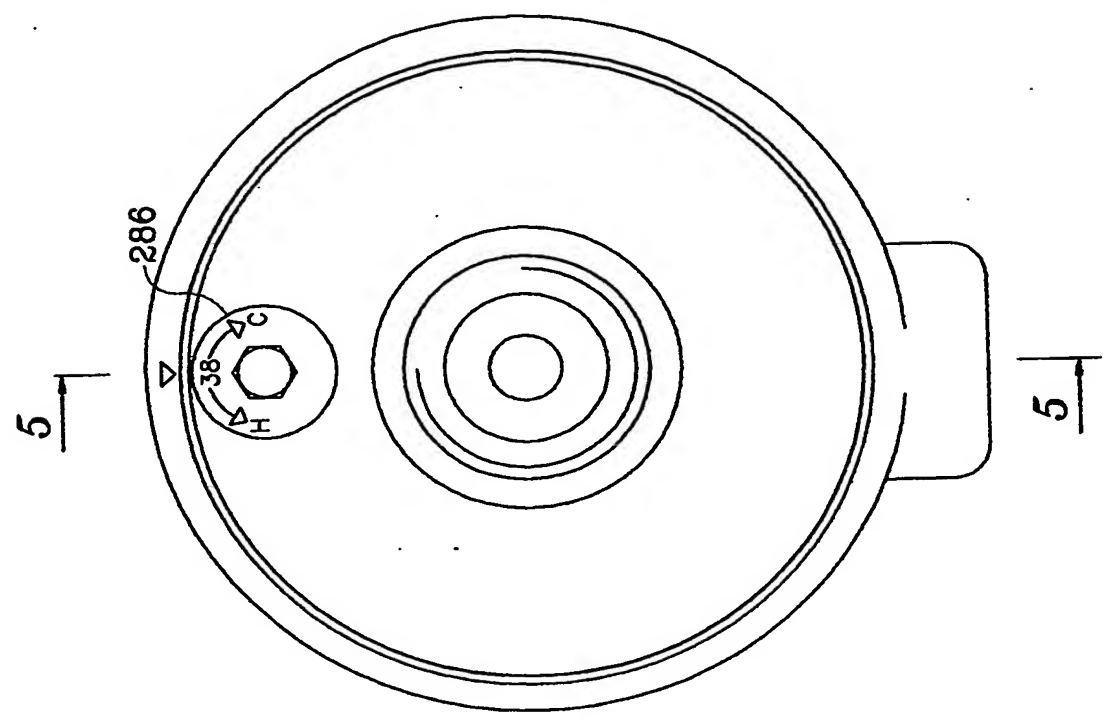


Fig. 15

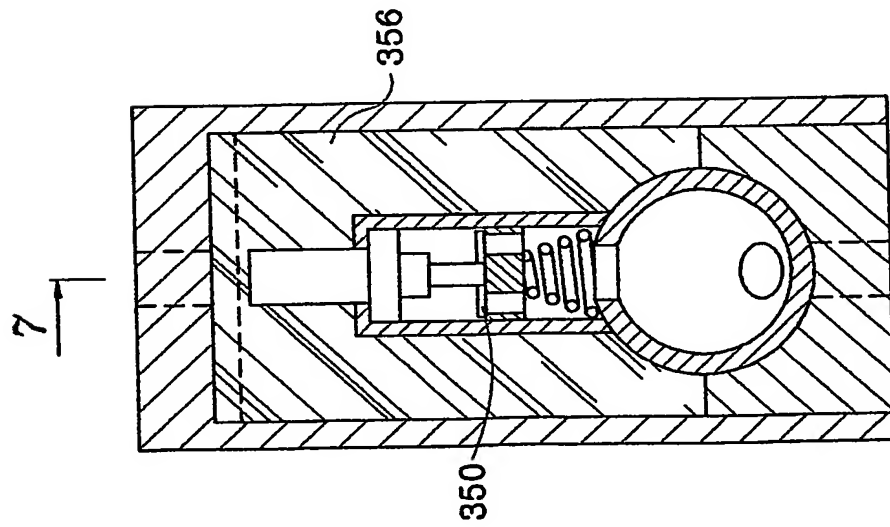


Fig. 17

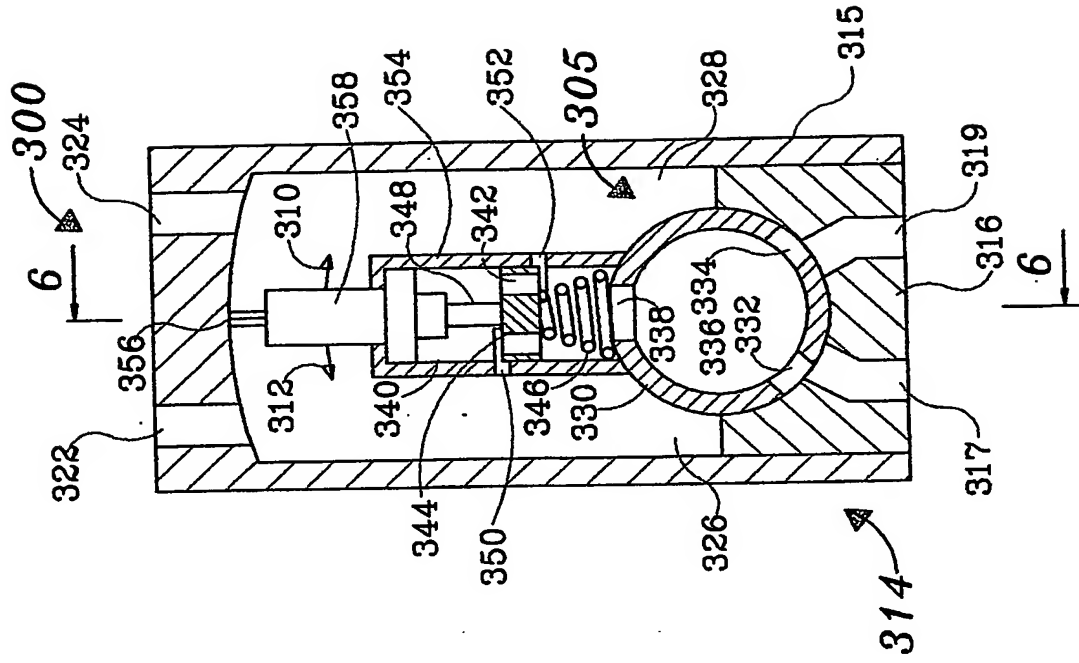


Fig. 16

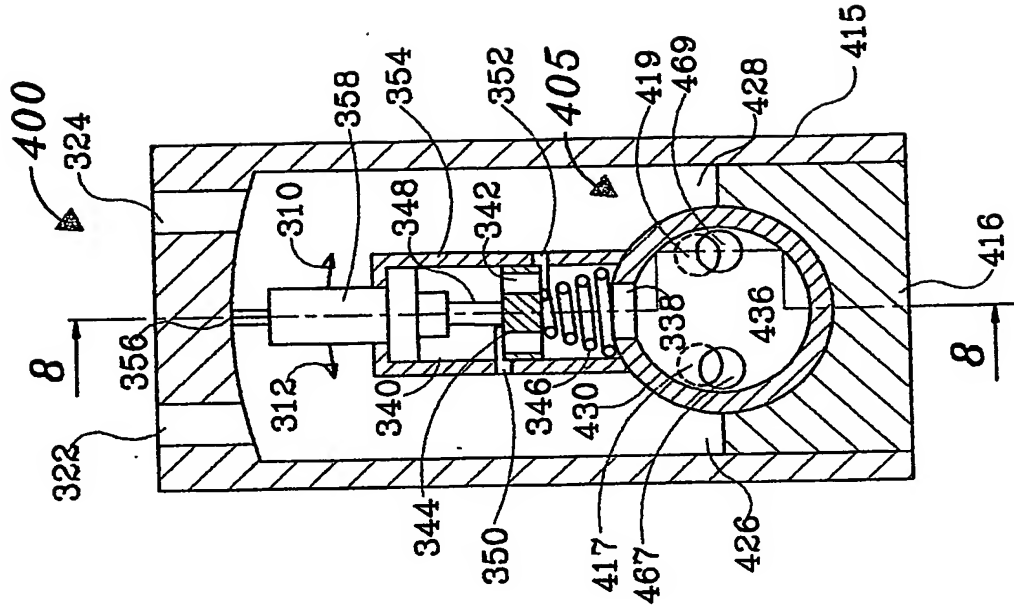


Fig. 18

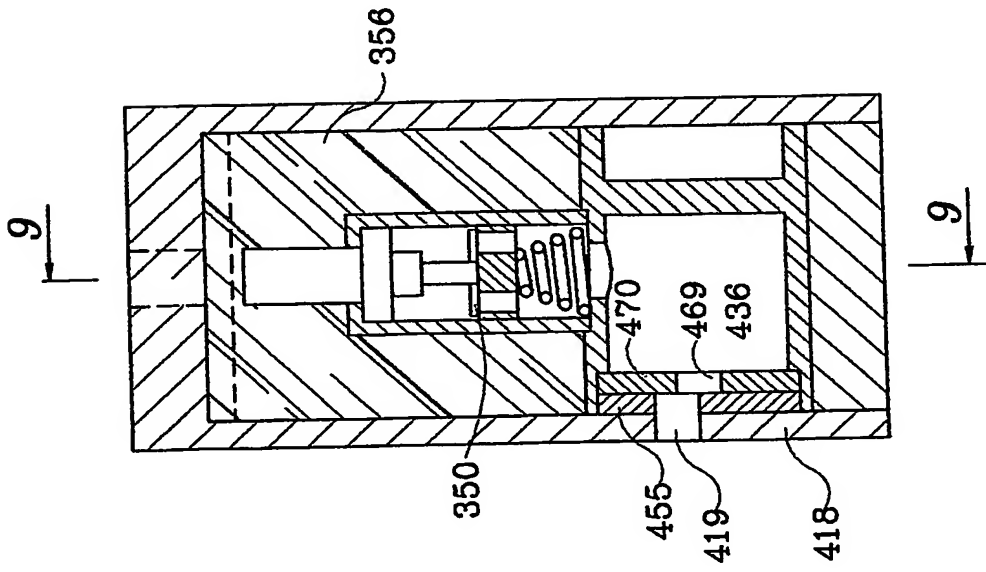


Fig. 19